

Indonesia's experience: The application of biodiesel in the transportation sector

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1

CONTENTS

- I. INTRODUCTION**
- II. BIODIESEL POLICIES**
- III. BIODIESEL IMPLEMENTATIONS**
- IV. CHALLENGES OF BIODIESEL**
- V. RESEARCH AND DEVELOPMENT**
- VI. BIODIESEL TESTING RESULTS**

2

I. INTRODUCTION



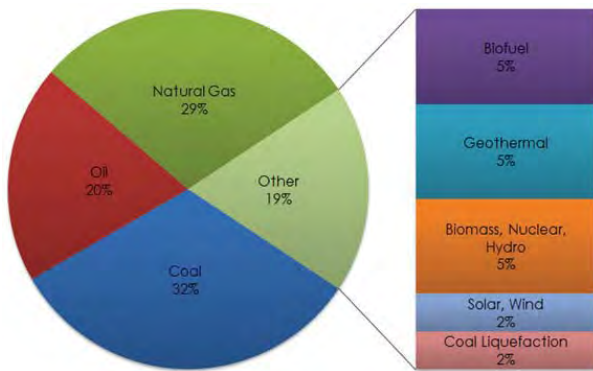
3

Why Biofuel in Indonesia?

- ❖ BIOFUEL provides energy security and prevent global warming
- ❖ BIOFUEL reduces greenhouse gas emission in transportation sector
- ❖ BIOFUEL promotes industrial development, innovation and jobs creation
- ❖ Indonesia has various BIOFUEL feedstocks and land plantation
- ❖ Proven BIOFUEL technology by domestic potential (Engineering, Research and Development)

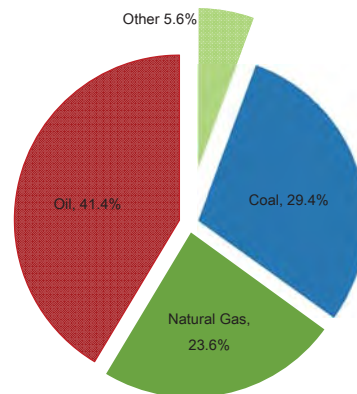
4

Indonesia Energy Diversity Planning



Energy Elasticity < 1

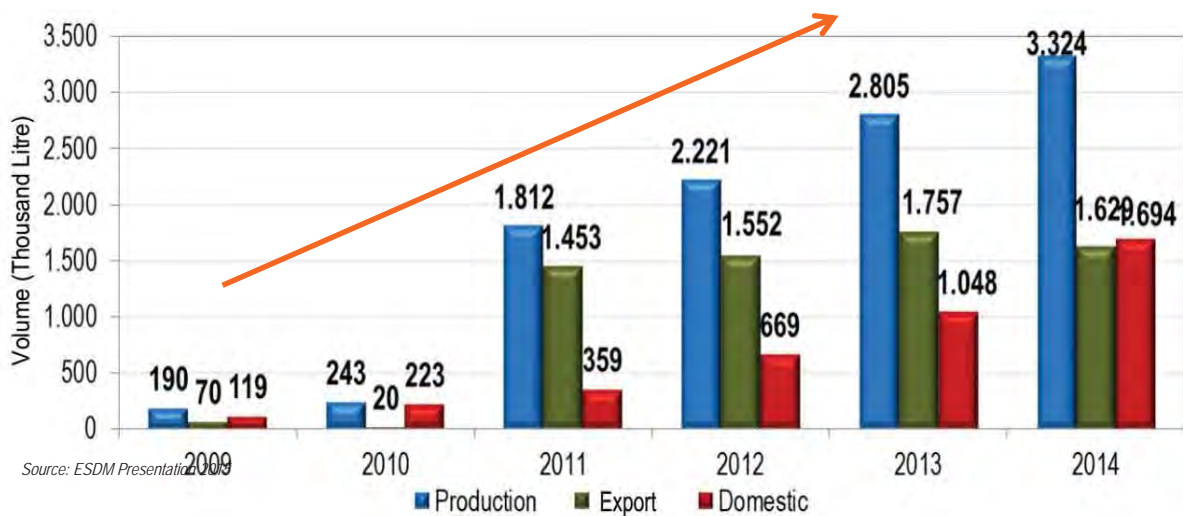
- National energy mix target in 2025
- Presidential decree No. 5 / 2006



Energy Elasticity < 1.65

- National energy mix in 2013
- Average of increasing energy consumption: 7%/year

Utilization Achievement of Biodiesel



- The content of biodiesel/fame (now 10%, B-10) will be increase to 20% (B-20) in 2016
- Mandatory biofuel realization is around 1,69 billion kL in 2014 or increase of 62% compared to 2013

Resources of Biofuel

- 46 type of plantations has been identified as potential resources in Indonesia .
- Considering cultivation area, production process and plant properties, the best 4 of plants are as follow:

| Comparison of Biodiesel Raw Material | | | | |
|--------------------------------------|--|-------------------------|------------------------------|-------------------------|
| Raw Material | Production Area -ha (Prediction 2013) | Productivity (kg/ha) | Production Availability*) | Ease of Production*) |
| Palm | 9.149.919 | 3.689 | 30 years | seed and pulp |
| Coconut | 3.796.149 | 1.157 | 50 years | pulp |
| Jathropa | 47.407 | 302 | 50 years | seed |
| Rubber | 3.492.042 | 1.104 | 20 years | seed |

Source: Statistik Perkebunan Indonesia 2009-2012, Ditjen Perkebunan, Kementan
*): Priyohadi Kuncahyo,2013

- Indonesia is the biggest producer of palm oil in the world
- Palm is still the most potential as resource for biofuel !!!

7

Fatty Acids Composition

| Composition | Palm | Coconut | Jatropha | Rubber |
|------------------------------|--------------------|-------------------|----------------|----------------|
| Kaproat Acid (6:0) | - | 0 - 0.8 | - | - |
| Kaprilat Acid (8:0) | - | 5.5 - 9.5 | - | - |
| Kaprat Acid (10:0) | - | 4.5 - 9.5 | - | - |
| Laurat Acid (12:0) | 0 - 0.4 | 44 - 50 | - | - |
| Miristat Acid (14:0) | 0.6 - 1.7 | 13 - 19 | - | - |
| Palmitat Acid (16:0) | 41.1 - 47.0 | 7.5 - 10.5 | 14 - 15 | 7 - 8 |
| Stearat Acid (18:0) | 3.7 - 5.6 | 1 - 3 | 7 | 9 - 10 |
| Arakhidat Acid (20:0) | - | 0 - 0.45 | - | 0.5 |
| Palmitoleat Acid (16:1) | - | 0 - 1.3 | 1 | - |
| Oleat Acid (18.1) | 38.2 - 43.6 | 5 - 8 | 34 - 45 | 28 - 30 |
| Linoleat Acid (18:2) | 6.6 - 11.9 | 1.5 - 2.5 | 31 - 43 | 33 - 35 |
| Linolenat Acid (18:3) | 0 - 0.6 | - | 0.2 | 20 - 21 |

- ✓ **Palm oil is dominated by palmitat acid : high cetane number**
- ✓ **Palam oil has lower linolet acid content (good oxidation stability)**

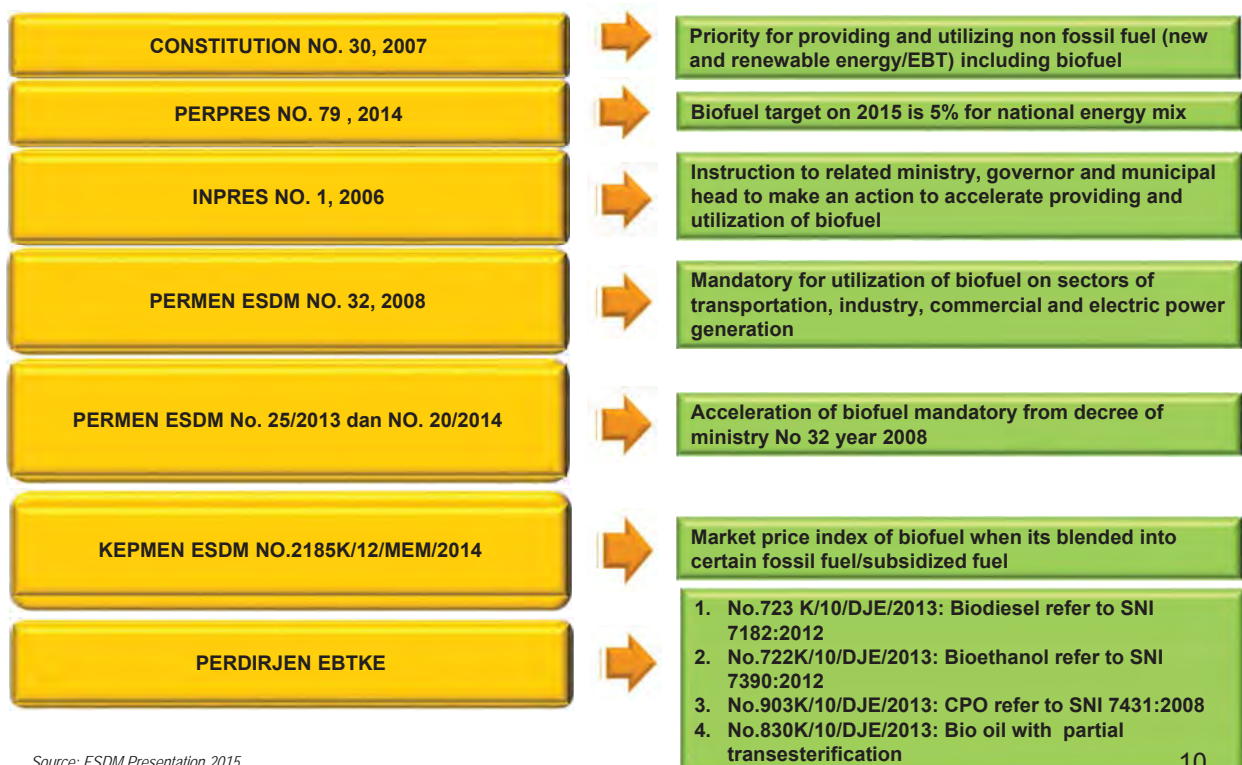
8

II. BIODIESEL POLICIES



9

BIOFUEL POLICIES



Source: ESDM Presentation 2015

10

Mandatory of Biofuel

BIODIESEL (Minimum)

| Sector | July 2014 | Jan. 2015 | Jan. 2016 | Jan. 2020 | Jan. 2025 |
|---|-----------|-----------|-----------|-----------|-----------|
| Transportation, Public Service Obligation (PSO) | 10% | 10% | 20% | 30% | 30% |
| Transportation Non PSO | 10% | 10% | 20% | 30% | 30% |
| Industry | 10% | 10% | 20% | 30% | 30% |
| Electricity | 20% | 25% | 30% | 30% | 30% |

BIOETANOL (Minimum)

| Sector | July 2014 | Jan. 2015 | Jan. 2016 | Jan. 2020 | Jan. 2025 |
|---|-----------|-----------|-----------|-----------|-----------|
| Transportation, Public Service Obligation (PSO) | 0,5% | 1% | 2% | 5% | 20% |
| Transportation Non PSO | 1% | 2% | 5% | 10% | 20% |
| Industry | 1% | 2% | 5% | 10% | 20% |
| Electricity | - | - | - | - | - |

CPO (Minimum)

| Sector | July 2014 | Jan. 2015 | Jan. 2016 | Jan. 2020 | Jan. 2025 |
|--|-----------|-----------|-----------|-----------|-----------|
| Low and Medium Speed Engine in Industry | 5% | 10% | 20% | 20% | 20% |
| Low and Medium Speed Engine in Marine Transportation | 5% | 10% | 20% | 20% | 20% |
| Air Transportation | - | - | 2% | 3% | 5% |
| Electricity | 6% | 15% | 20% | 20% | 20% |

Current priority of biofuel application is on land transportation

Government plan to do field testing on marine applications in 2016

11

Biodiesel standard

Specification of B100 (SNI 7182:2012)

| No | Parameter | Value | Unit | Method |
|----|---|---------|----------------------------|--|
| 1 | Density at 40 ° C | 850-890 | kg/m ³ | ASTM D-1298/D-4052/SNI 7182:2012 |
| 2 | Kinematic Viscosity at 40 ° C | 2.3-6.0 | mm ² /s | ASTM D-445//SNI 7182:2012 |
| 3 | Cetana Number | 51 | Min | ASTM D-613/D-6890//SNI 7182:2012 |
| 4 | Flash Point | 100 | ° C, Min | ASTM D-93//SNI 7182:2012 |
| 5 | Cloud Point | 18 | ° C, Max | ASTM D-2500//SNI 7182:2012 |
| 6 | Copper Strip Corrossion (3 hours at 50 ° C) | 1 | - | ASTM D-130//SNI 7182:2012 |
| 7 | Carbon Residue | | | |
| | In Original Sample | 0.05 | % of mass, Max | ASTM D-4530/D-189//SNI 7182:2012 |
| | In 10% of Distillation Waste | 0.3 | | |
| 8 | Water and Sediment | 0.05 | % of vol, Max | ASTM D-2709//SNI 7182:2012 |
| 9 | Distillation Temperature 90% | 360 | ° C, Max | ASTM D-1160//SNI 7182:2012 |
| 10 | Sulfuric Ash | 0.02 | % of mass, Max | ASTM D-874//SNI 7182:2012 |
| 11 | Sulfur | 100 | mg/kg, Max | ASTM D-5453/D-1266/D-4294/D-2622/SNI 7182:2012 |
| 12 | Phosphorus | 10 | mg/kg, Max | AOCS Ca 12-55//SNI 7182:2012 |
| 13 | Acid Number | 0,6 | mg KOH/g, Max | AOCS Cd 3d-63/ASTM D-664/SNI 7182:2012 |
| 14 | Free Glycerol | 0,02 | % of mass, Max | AOCS Ca 14-56/ASTM D-6584/SNI 7182:2012 |
| 15 | Total Glycerol | 0,24 | % of mass, Max | AOCS Ca 14-56/ASTM D-6584/SNI 7182:2012 |
| 16 | Ester Methyl Level | 96,5 | % of mass, Min | SNI 7182:2012 |
| 17 | Iodium Number | 115 | % of mass (g-12/100g), Max | AOCS Cd 1-25//SNI 7182:2012 |
| 18 | Oxidation Stability | | | |
| | Induction Method Period | 360 | Minute, Min | EN 15751/SNI 7182:2012 |
| | Rancimat or Petro Oxy Method | 27 | | ASTM D-7545/SNI 7182:2012 |

12

Biodiesel standard

Specification of B6 – B20 (ASTM D7467-10)

| No | Parameter | ASTM Method | Restriction | Unit |
|----|---|-------------|-----------------|--------------------|
| 1 | Acid Number | D-664 | Max 0.30 | mg KOH/g, Max |
| 2 | Kinematic Viscosity at 40 °C | D-445 | 1.9-4.1 | mm ² /s |
| 3 | Flash Point | D-93 | Min 52 | °C |
| 4 | Cloud Point | D-2500 | | °C |
| 5 | Sulfur | | | |
| | S15 Grade | D-5453 | Max 0.0015 (15) | % of mass, ppm |
| | S500 Grade | D-5453 | Max 0.05 (500) | % of mass, ppm |
| 6 | Physical Distillation T90 | D-86 | Max 650 | °C |
| 7 | Ramsbottom Carbon Residue - 10% Residue | D-524 | Max 0.35 | % of mass |
| 8 | Cetana Number | D-613 | Min 40 | Min |
| 9 | Requirements | | | |
| | Cetana Index | D-976-80 | Min 40 | - |
| | Aromatic Compound | D-1319-03 | Max 35 | % of volume |
| 10 | Ash Content | D-482 | Max 0.01 | % of mass |
| 11 | Water and Sediment | D-2709 | Max 0.05 | % of volume |
| 12 | Copper Strip Corrosion | D-130 | Max No. 1 | |
| 13 | Phosphorus Content | D-4951 | Max 0.001 | % of mass |
| 14 | Oxydation Stability | EN-14112 | Min 6 | Hours |
| 15 | Biodiesel Content | D-7371 | 6-20 | % of volume |
| 16 | Lubricity, HFRR at 140 °F | D-6079 | Max 520 | Micron |

Automotive Diesel Oil, www.pertamina.com (accessed 19 June 2006)
SNI Biodiesel No. 04-7182-2006, based on ASTM D 6751 & EN 14214

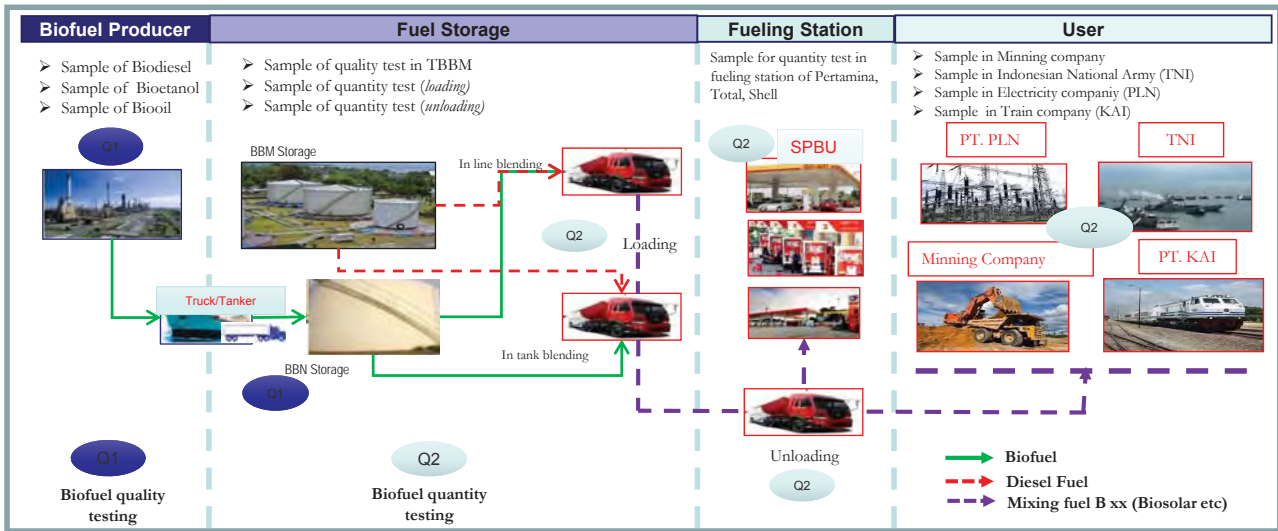
13

III. BIODIESEL IMPLEMENTATIONS



14

Monitoring and Evaluation of Biodiesel Utilization



Biodiesel Quality

| | Biodiesel Quality Test Result | | | | |
|------------------|-------------------------------|-----------|-----------|-----------|-----------|
| | 2010 | 2011 | 2012 | 2013 | 2014 |
| SNI | 7182:2006 | 7182:2006 | 7182:2006 | 7182:2012 | 7182:2012 |
| Total of samples | - | 15 | 15 | 15 | 12 |

Source: ESDM Presentation 2015

Biodiesel Blending Quantity (Volume)

| | Blending Biodiesel with Diesel Fuel | | | | |
|------------------|-------------------------------------|------|-------|------------|------|
| | 2010 | 2011 | 2012 | 2013 | 2014 |
| Total of samples | 8 | 14 | 65 | 95 | 223 |
| % Mandatory | 5% | 5% | 7,5% | 7,5% - 10% | 10% |
| Average | 6,08% | 5,2 | 7,46% | 9,61% *) | 8,3% |

15

IV. CHALLENGES OF BIODIESEL



CHALLENGES

➤ Improving quality of biofuel

Revision SNI: stability, glyceride content, acid number etc
Development of HVO

➤ Improving national technological capabilities on biofuel processing

Research and Development on biofuel process

➤ The price of biofuel that has not yet competitive in compare with fossil fuel

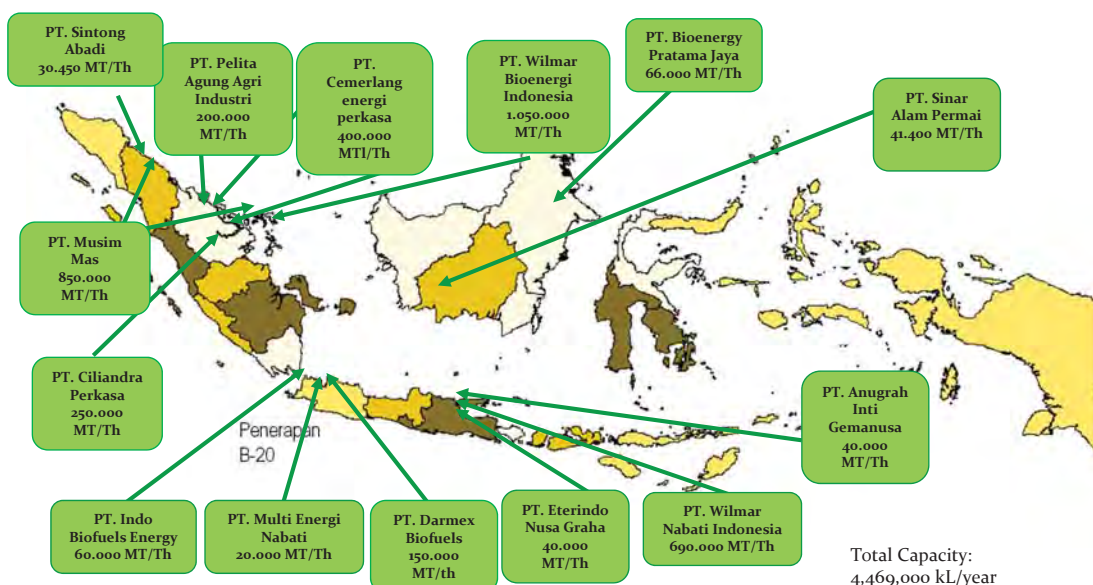
Feedstock diversification and effective technology will decrease the price of biofuel ; subsidize

➤ Land availability for biofuel development

Land availability inventory, synchronizing data among Forestry Department, National Land Affairs Agency and Regional Government

17

Biodiesel Issues



- Feedstock sustainability (volume and price)
- Automotive and heavy equipment industry readiness
- Support facilities and biodiesel production in east area of Indonesia

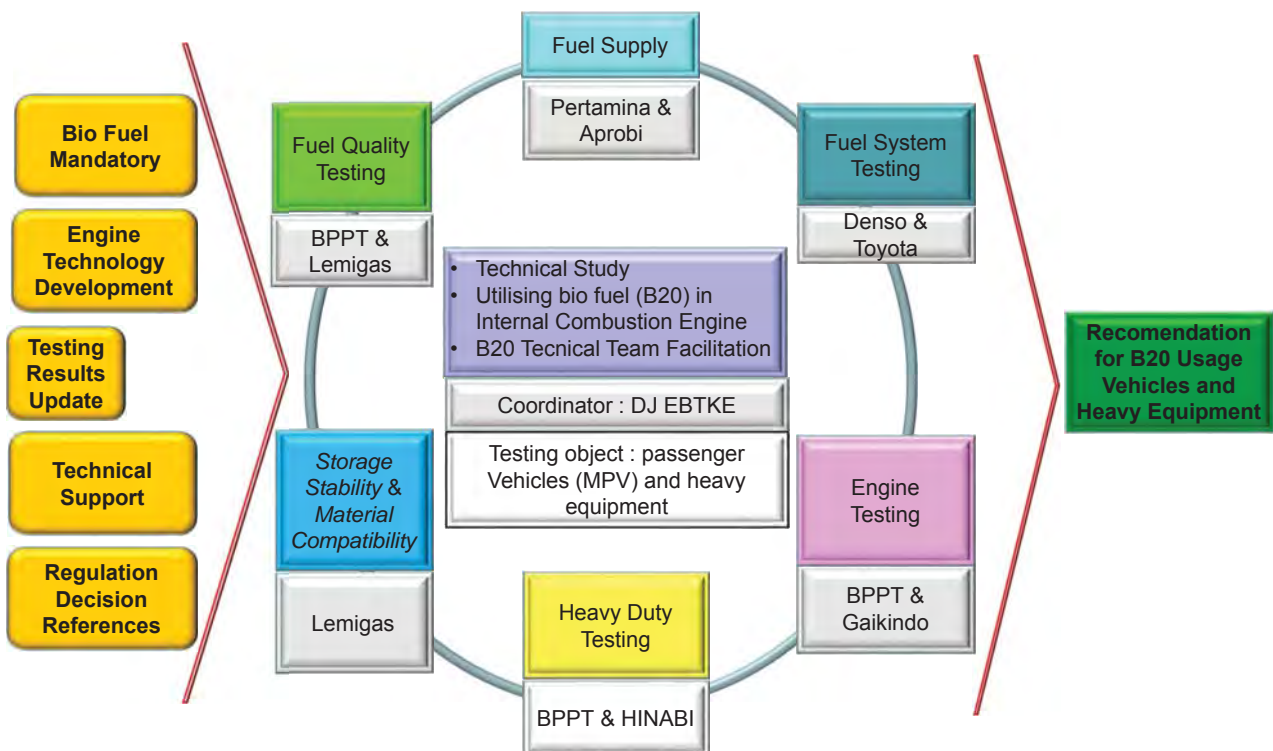
18

V. RESEARCH AND DEVELOPMENT



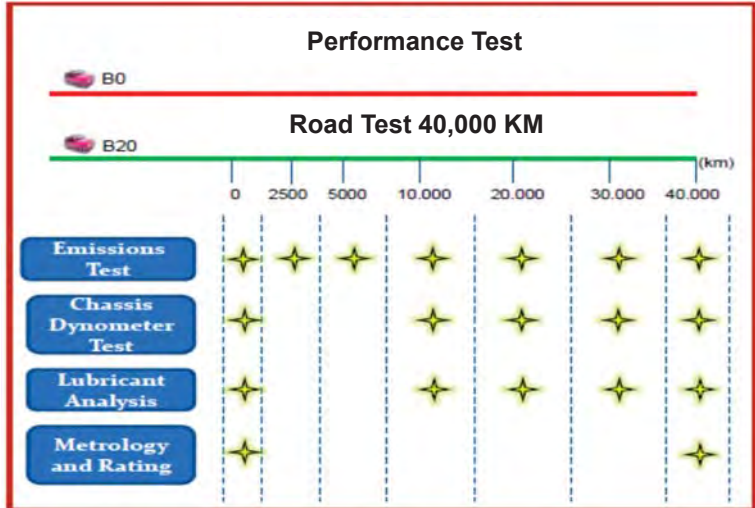
19

R&D Activities on B20 (2014-15)



20

Field Testing of B20 on Vehicles

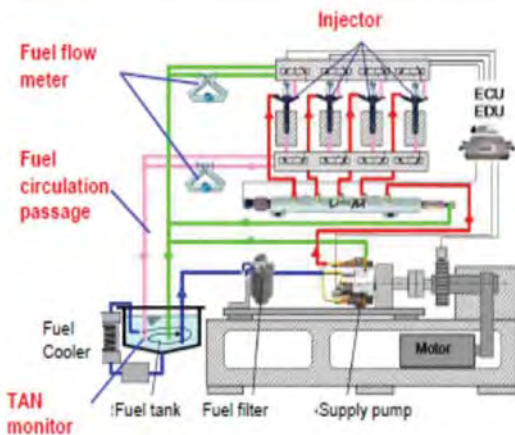


| Road Condition | Distance (km) | Perc % |
|----------------------------|---------------|--------|
| Highway (Asphalt+Concrete) | 220 | 43,3 |
| General Asphalt | 81 | 15,9 |
| Climbing-Down hill | 195 | 38,4 |
| City road | 12 | 2,4 |
| Total per day | 508 | |

Fuel System Test of B20

■ Test bench

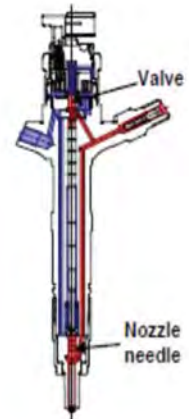
| Operation Condition | | Fuel Temperature | |
|---------------------|---------|------------------|-------|
| Pump speed | 2000rpm | Pump inlet | 80°C |
| Injection pressure | 200MPa | Injector return | 150°C |



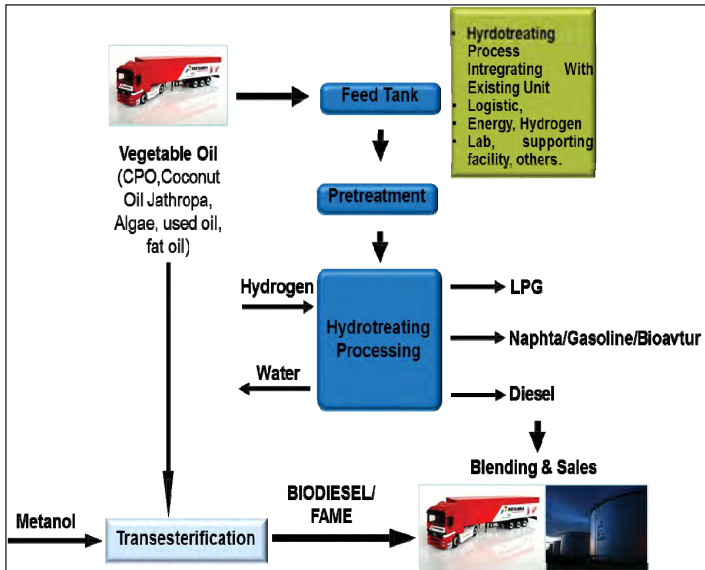
■ Injector specification

| | DLC ^o coating | |
|------------|--------------------------|---------------|
| | Valve | Nozzle needle |
| Injector A | No | No |
| Injector B | Yes | Yes |

(DLC: Diamond Like Carbon)



Development Of HVO Process (PERTAMINA)



Source : Nippon Oil / TOYOTA JSAE Nov.29, 2006 & Pertamina

Hydro-treating of Vegetable Oil

Vegetable Oil

$$\begin{matrix} \text{CH}_3 \text{---} \text{W} \text{---} \text{CO-O-CH}_2 \\ | \\ \text{CH}_3 \text{---} \text{W} \text{---} \text{CO-O-CH} \\ | \\ \text{CH}_3 \text{---} \text{W} \text{---} \text{CO-O-CH}_2 \end{matrix}$$

Hydro-treating +H₂ +CH₃OH → FAME

Hydrogenated

$$\text{ }^3\text{HC} \text{---} \text{W} \text{---} \text{CH}_3$$

+ H₂O
+ CO₂, CH₄
+ CH₃-CH₂-CH₃

Double bond

$$\text{ }^3\text{HC} \text{---} \text{W} \text{---} \text{CO-O-CH}_3$$

CH₂OH
+ CH OH
CH₂OH
(glycerin)

Green Diesel is Best Performer

23

VI. BIODIESEL TESTING RESULTS

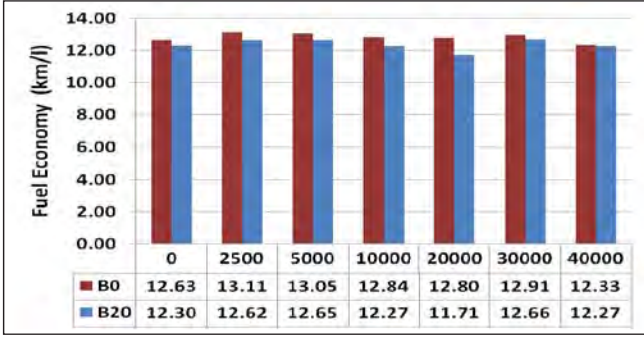
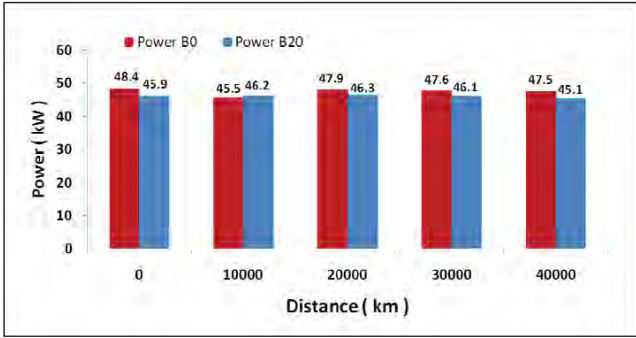


Rating of Engine Components (TOYOTA Innova)



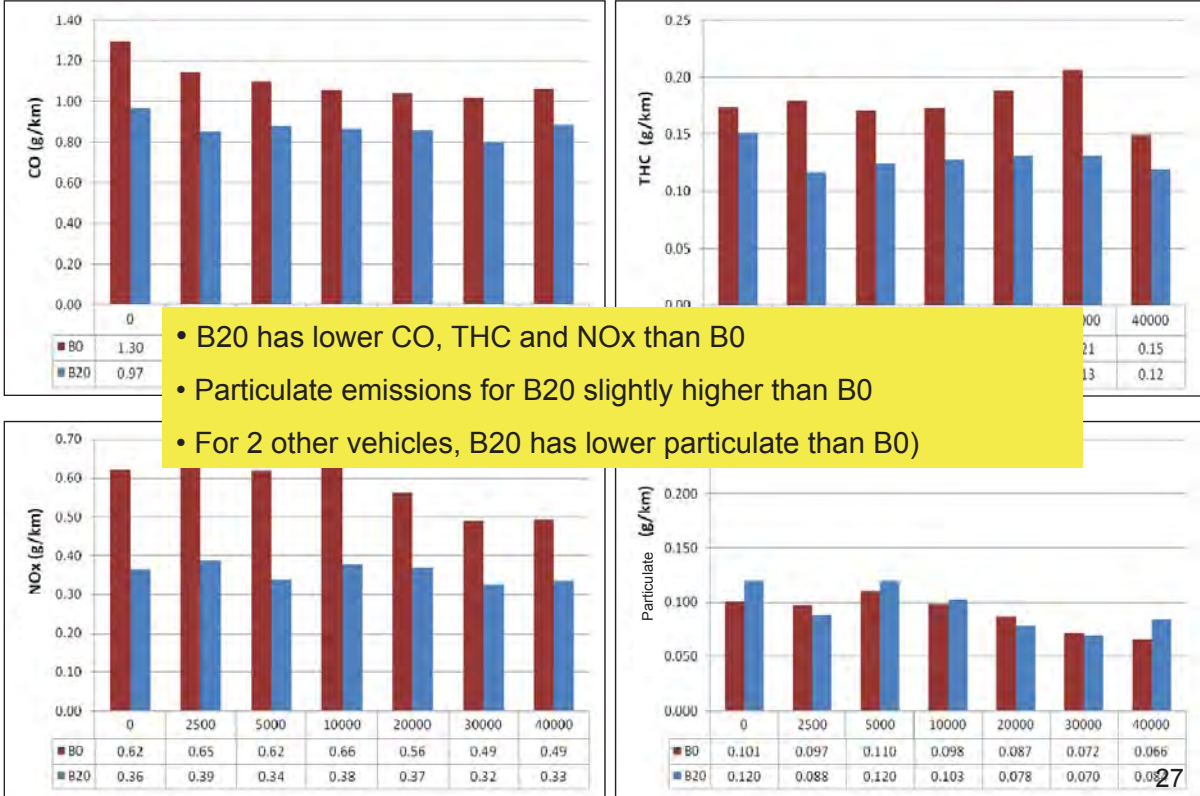
Quantity of deposit, sludge & scratch between B20 and B0 were similar 25

Power & Fuel Economy



B20 has a slightly less Power and lower FE (km/l) compared to B0 26

Emissions of TOYOTA Innova



- B20 has lower CO, THC and NOx than B0
- Particulate emissions for B20 slightly higher than B0
- For 2 other vehicles, B20 has lower particulate than B0)

Rating on Fuel Injection parts (Denso)

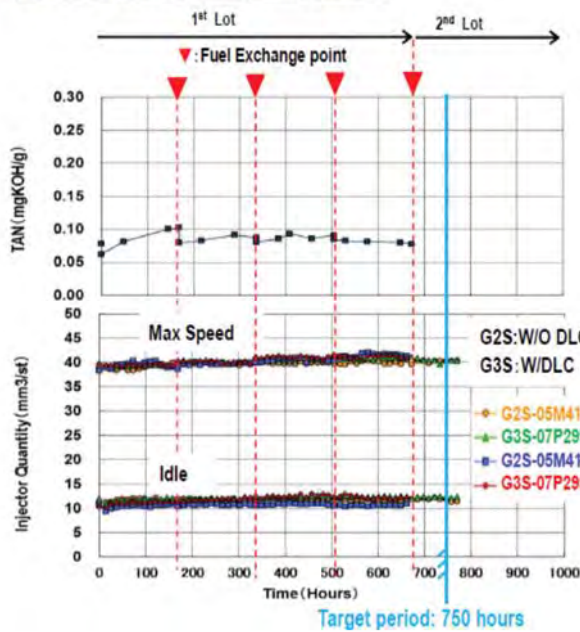
| | G2S 05M41476 (W/O DLC) | G3S 07P29957 (W/ DLC) |
|----------------|------------------------|-----------------------|
| Armature | | |
| Valve body | | |
| Piston Command | | |
| Nozzle | | |

Utilization of B20 did not effect on fuel injection components

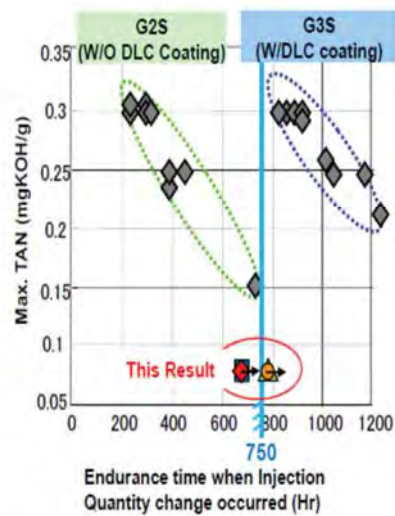
| | | | |
|--|--|--|--|
| | | | |
| | | | |

Fuel Injection Characteristics of B20 (Denso)

■ TAN and Injection quantity during the test

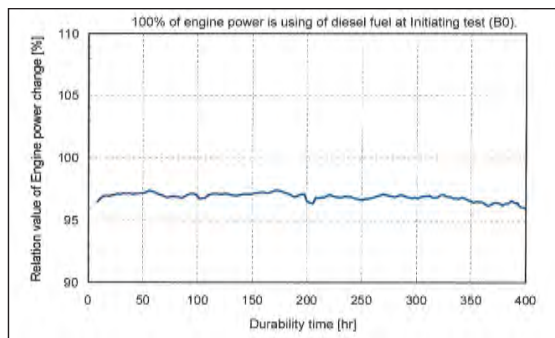
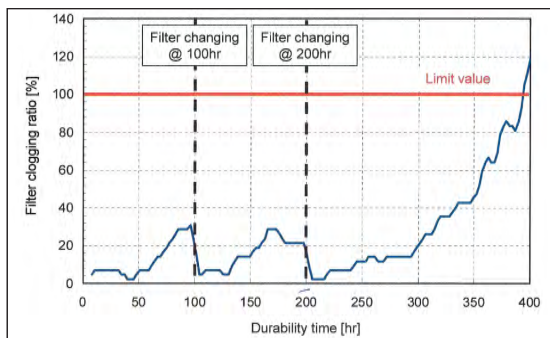
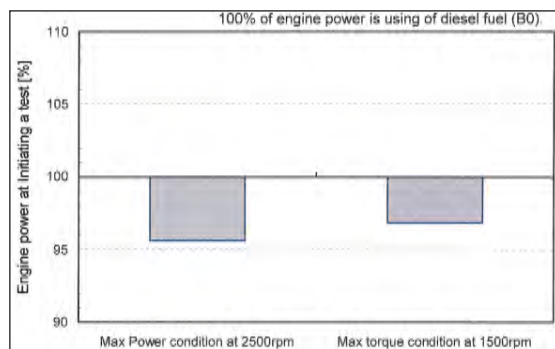
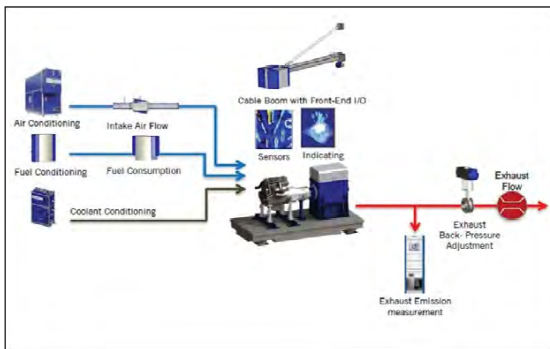


■ Relationship between the Max. TAN and the time to start the change in the Injection Quantity



Injector shows constant injection quantity during 750 h durability test

Engine Durability Test (200 kW at BTMP)



- Maximum power has slightly lower for B20
- Maximum power tends to decrease 3-5%
- Fuel filter is recommended to be changed earlier



Hydrotreating of Vegetable Oil (Pertamina)

| | Petroleum ULSD | Biodiesel (FAME) | Pertamina HBD | Commercial HBD |
|---------------------|----------------|------------------|---------------|----------------|
| Oxygen Content, % | 0 | 11 | 0 | 0 |
| Specific Gravity | 0.84 | 0.88 | 0.776 | 0.779 |
| Sulfur content, ppm | <10 | <1 | < 3 | < 3 |
| Heating Value MJ/kg | 43 | 38 | - | |
| Cloud Point ° C | -5 | -5 to +15 | | 7 |
| Pour Point, ° C | | | +15 s/d +18 | |
| Distillation, ° C | 200 to 350 | 340 to 355 | 269 to 317 | 269 to 313 |
| Cetane Number | 40 | 50-65 | | |
| Cetane Index | | | 65-67 | >56.5 |
| Stability | Good | Marginal | Good | Good |
| Parrafin % wt | | | 100% | 100% |
| Total Aromatic | 19 | | 0 | 0.2 |
| Ash Content wt% | <0.001 | | <0.004 | <0.001 |
| Flash Point C | | | 116 | 99 |
| Lubricity (HFRR) um | 324 | | 200- 500 | 360 |

Source : Renewable Energy Directorate of MEMR & Pertamina

31

Testing Results : Hydrotreated Biodiesel (HBD)



| | CO (g/km) | HC (g/km) | NOx (g/km) | HC+NOx (g/km) | CO ₂ (g/km) | Particulate (g/km) | FE km/litre |
|-------------------------------|---------------|--------------|---------------|------------------|---------------------------|-----------------------|----------------|
| Based Market Diesel | 1,239 | 0,132 | 0,235 | 0,367 | 262,940 | 0,163 | 9,91 |
| Hydrotreated Biodiesel | 0,725 | 0,075 | 0,227 | 0,302 | 242,917 | 0,049 | 10,78 |
| Changes (%) | - 41.5 | -43,2 | -3,4 | -17.7 | -7.6 | -69.9 | 8,8 |

- Higher Cetane Number and Low Sulphur Content
- Lower emissions than the best commercial diesel fuel in Indonesia
- Better fuel consumption
- Potential candidate as blending component for B30 & higher (FAME limitations)

32

Biodiesel Application on Marine Engine

- ❖ Engine for land transportation is commonly used as marine engine
- ❖ Very few research of utilization biodiesel on marine engine in Indonesia
- ❖ Testing results of biodiesel in NMRI will be valuable additional information for marine engine user in Indonesia and fuel quality standard
- ❖ More comprehensive study on marine application will be proposed to Ministry of Energy and Mineral Resources on 2016

33

Thank you for your attention

34