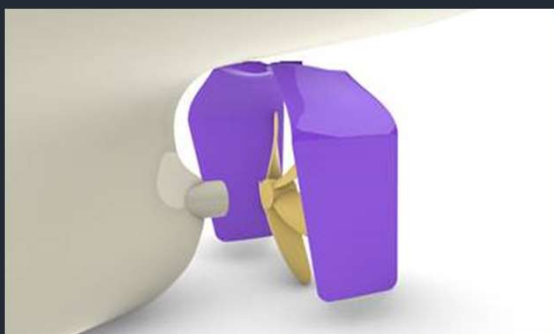


EUプロジェクト GATERSの進捗状況

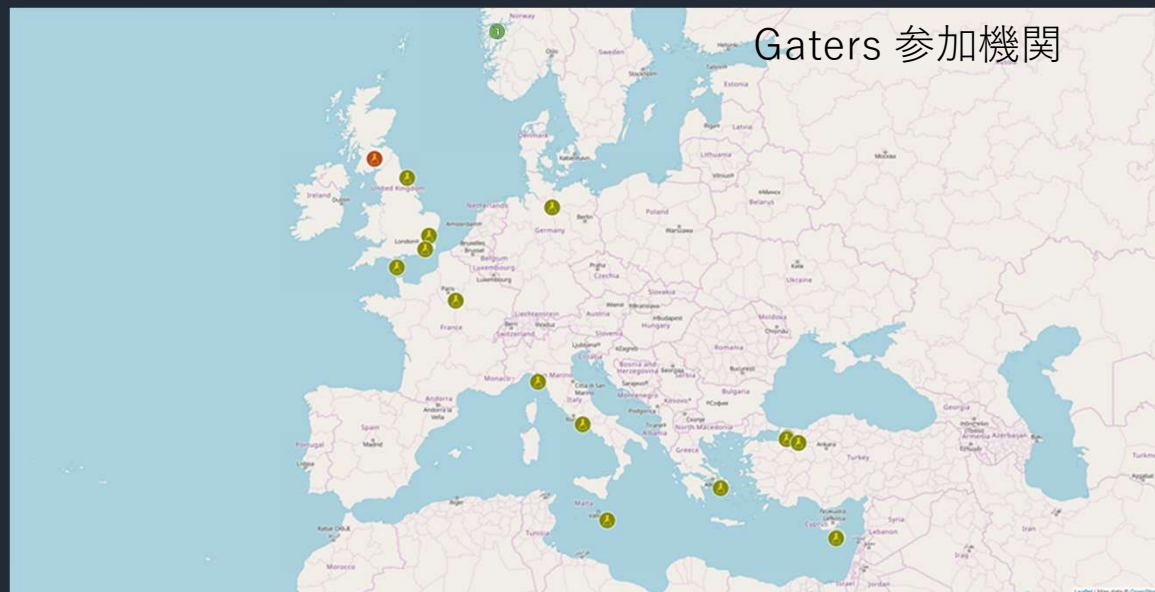
ストラスクライド大学 佐々木紀幸



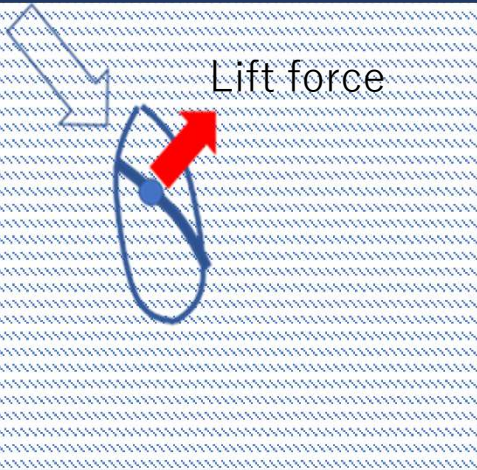
1. GATE RUDDERとは
2. 国内における研究
3. GATERSの進捗状況



Gaters 参加機関



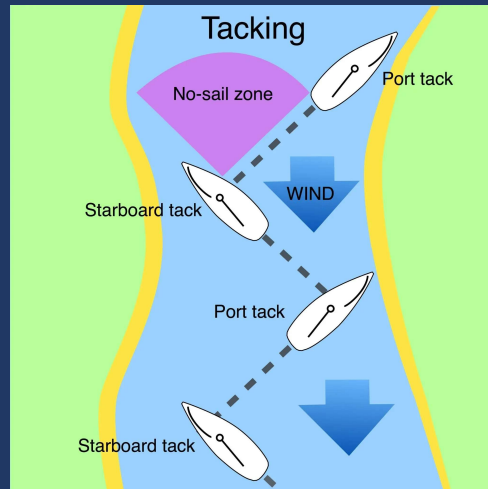
A sail behind the fan will not work !



Principal of Wind assisted propulsion

Tacking

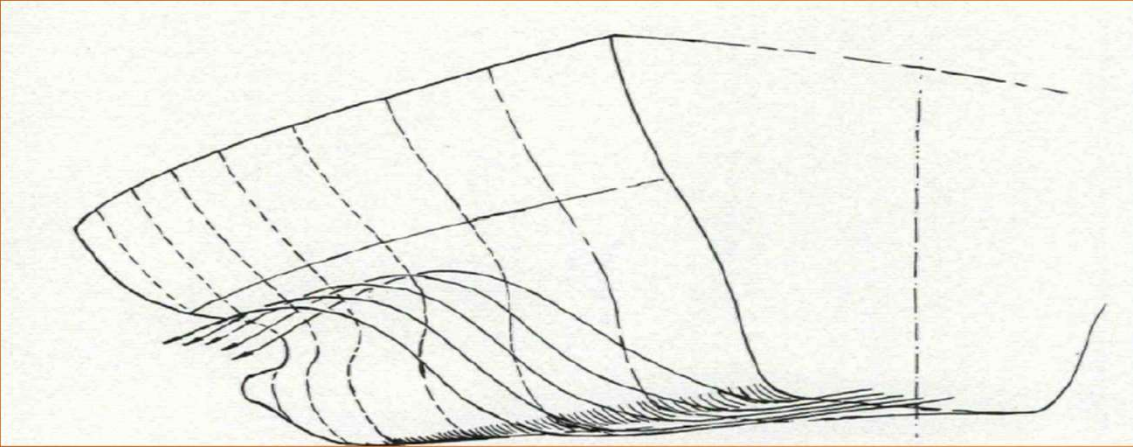
Tacking + Fan(propeller)



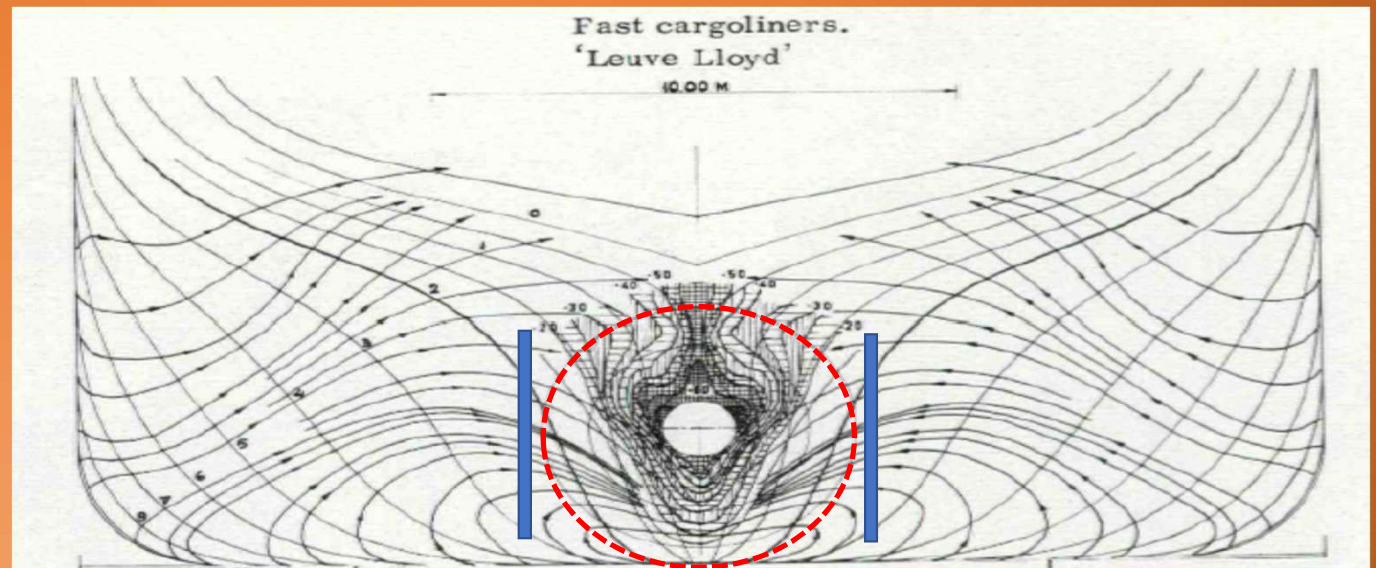
<https://www.safe-skipper.com/tacking-a-sailing-boat/>



Typical Stern Flow



E. Vossanack and A. Voogt
“Development of ship’s after bodies,
propeller excited vibrations”
LIPS 2nd Symposium

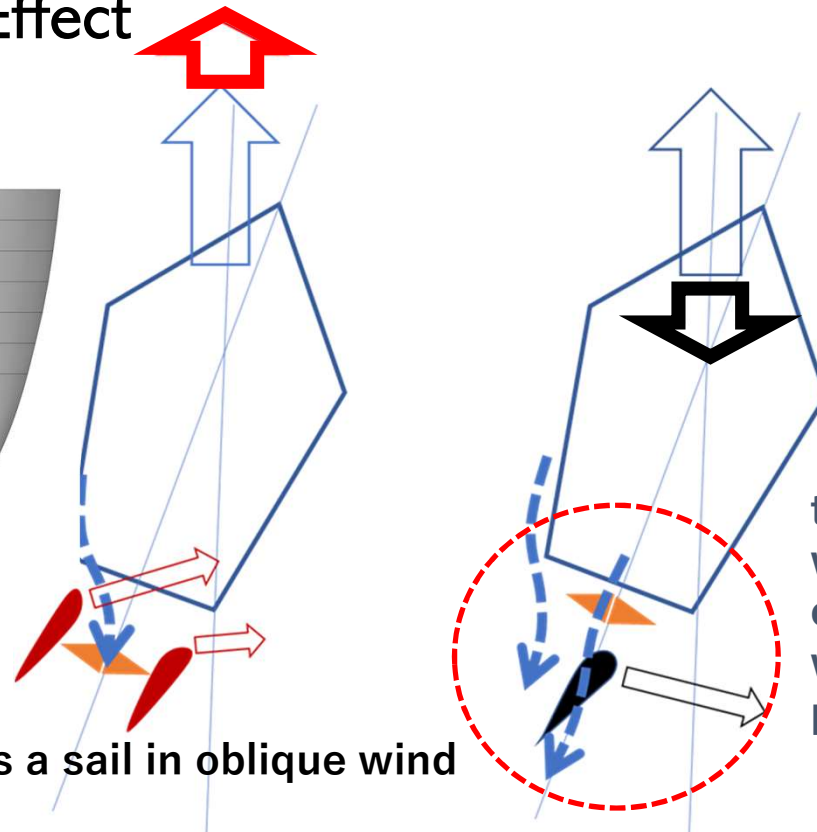
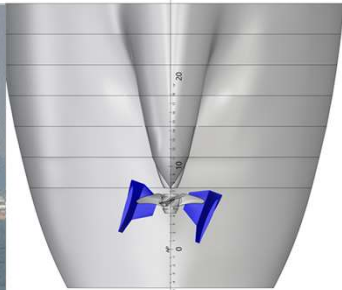


Gate Rudder is under water ship sails

Tacking Effect



Tacking operation of yacht



Working as a sail in oblique wind

Yawing condition (Rolling condition is the same)



the conventional rudder works in the deflected flow of a propeller slipstream which deteriorates the sail performance

Why we have forgotten the self stabilizing function of a rudder ?



Free stream



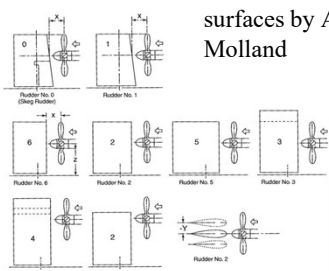
Propeller slip stream



Rudder and propeller interaction



132 Marine Rudders and Control Surfaces



Marine rudders and control surfaces by A. Molland

Figure 5.56 Alternative rudder-propeller arrangements tested



Steering gears and rudders: is it time to retrofit your vessel
Date: Wednesday 2 June - Time: 14:00-14:45 BST

what is wrong with our rudder design ?

Flap Rudder
Sister Ship Sakura

Gate Rudder
Shigenobu



The same design except rudder

Noriyuki Sasaki

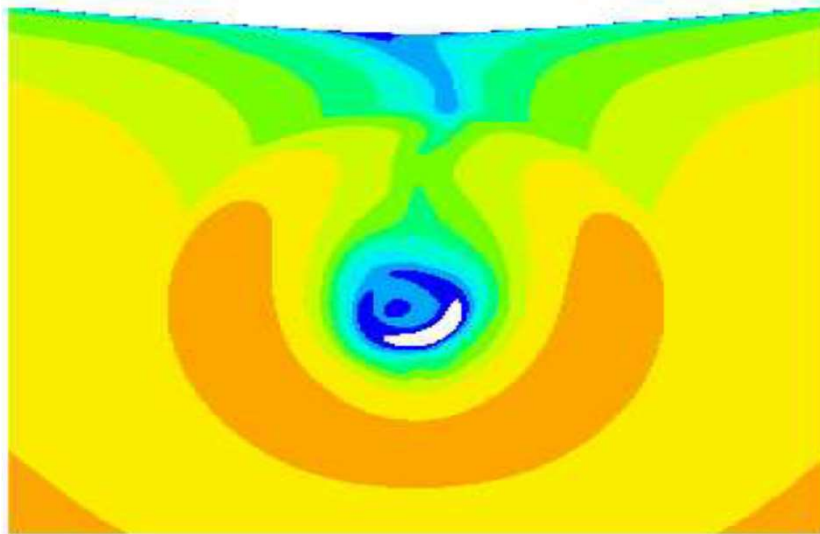
Strathclyde University

K. Nakatke

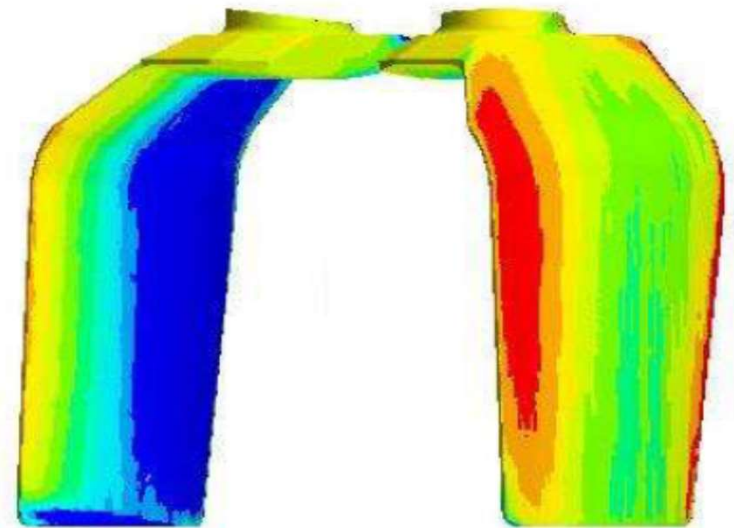
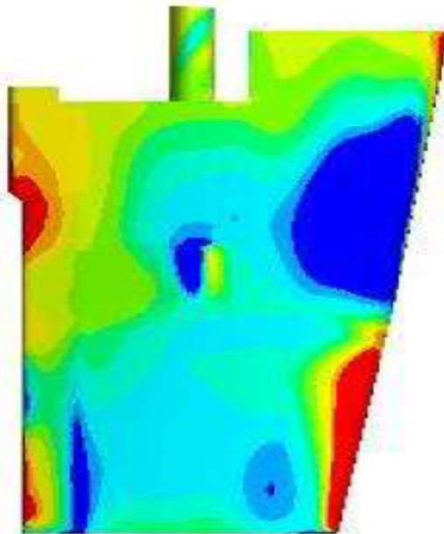
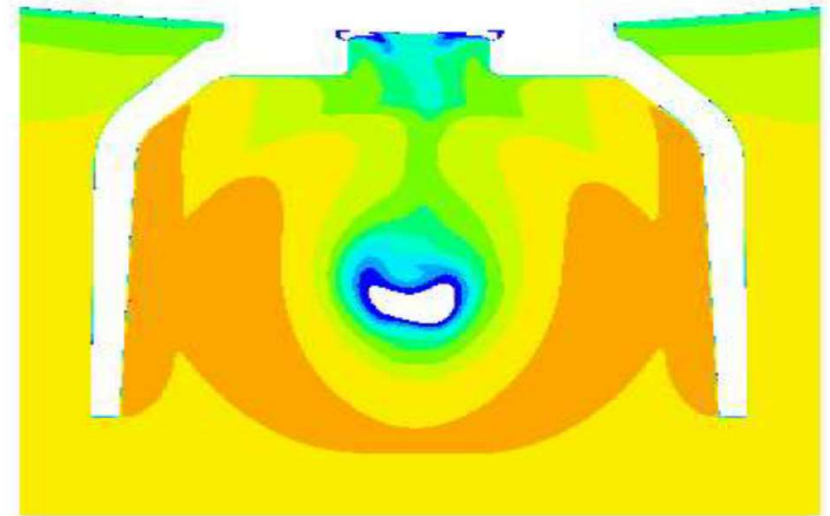


Effect of propulsive efficiency

PLANE @ 0D



PLANE @ 0D

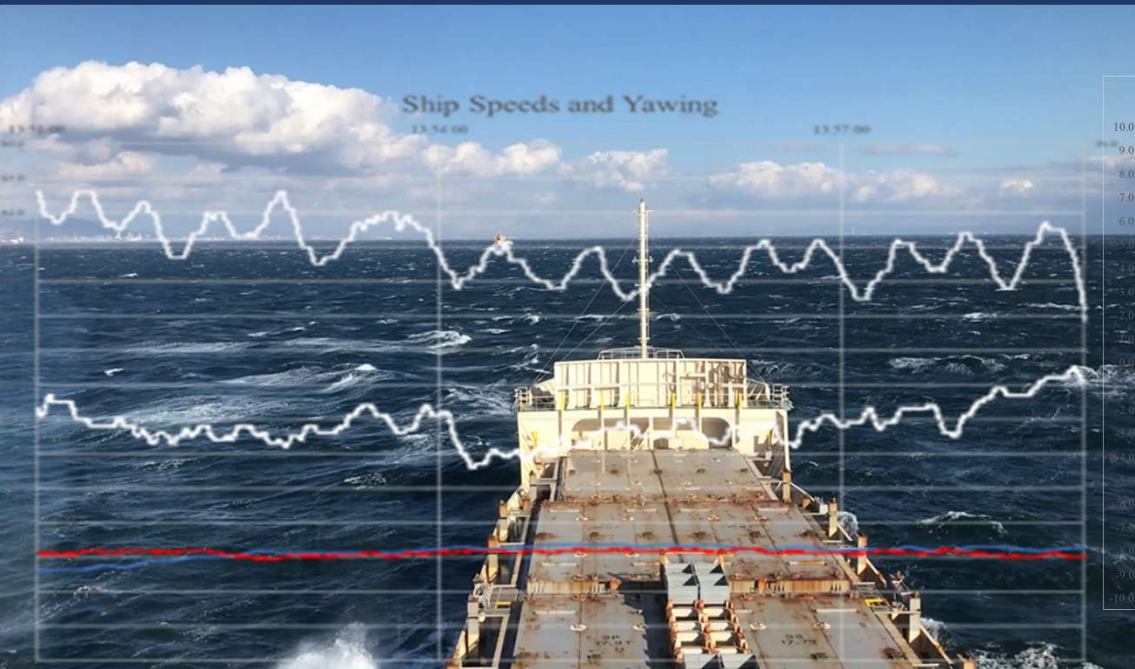


合同試運転で確認できた
ゲートラダー
6つの特徴

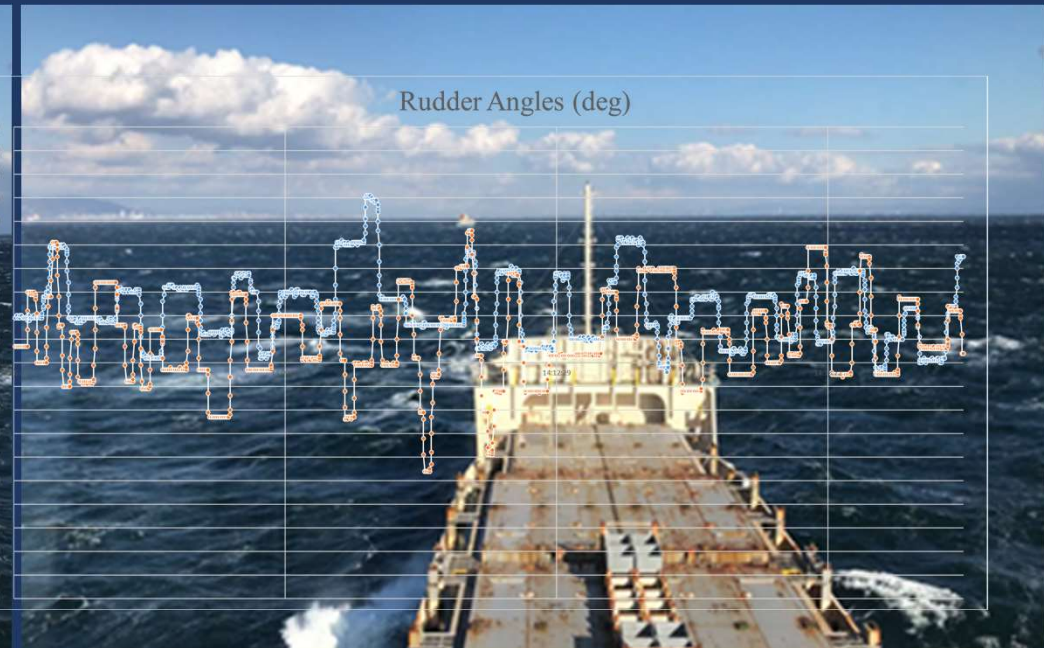
1. 燃費の良さ
2. 針路安定性の良さ
3. 港内操船の良さ
4. 揺れない
5. 加速性の良さ
6. 操舵による速力損失が小

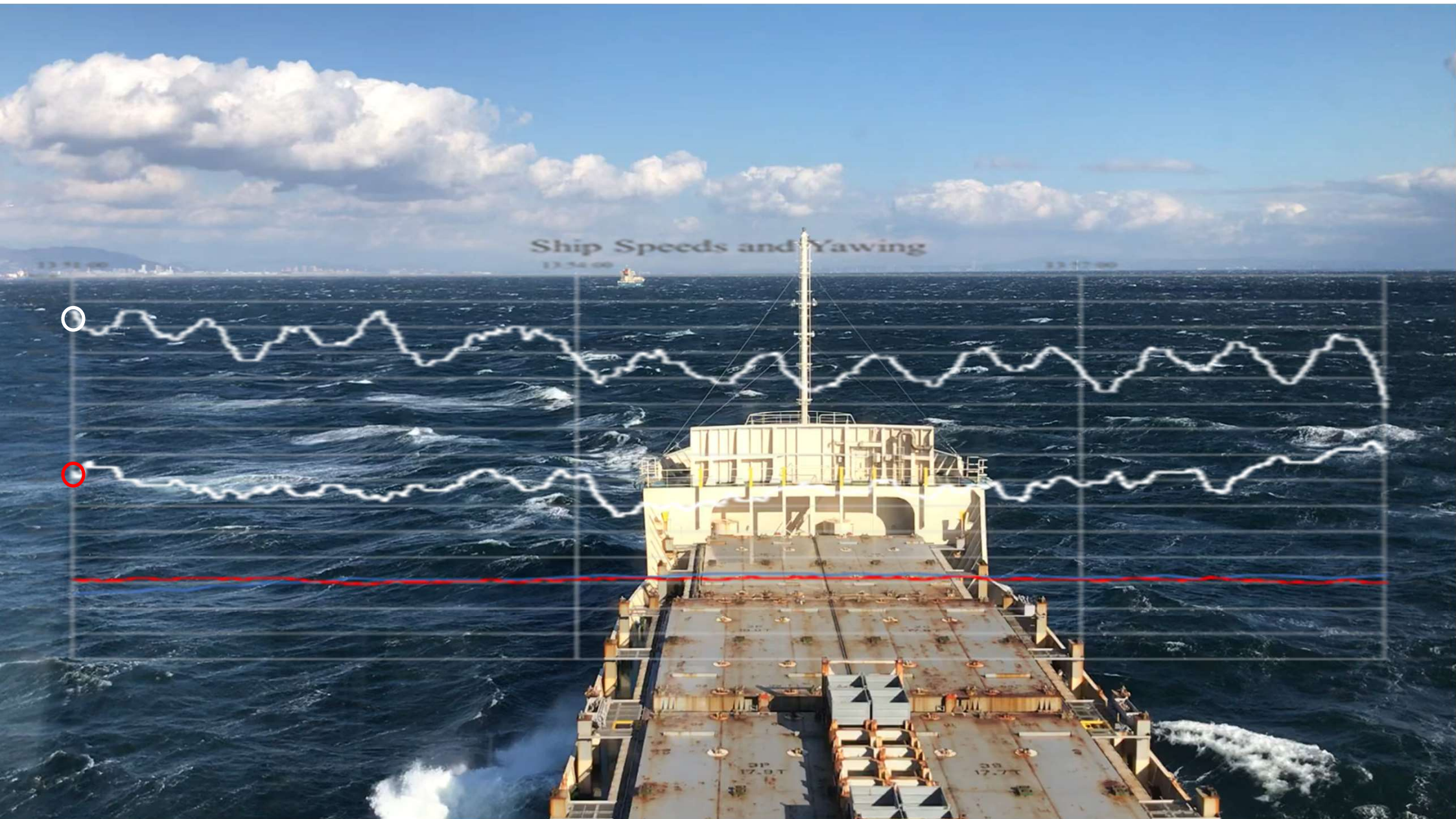


Ship motion



Rudder Angle





経緯

2010

2012

2014

2016

2018

2020

栗林商船—海技研共同研究

ニューキャッスル大学での研究

ストラスクライド大学での研究

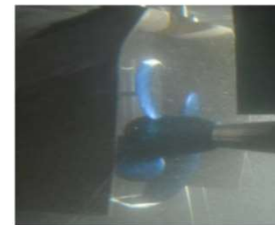
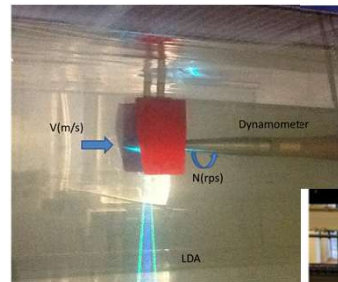


Figure 8 Active GATE RUDDER® Control Tests in waves

かもめプロペラ
日本財団助成事業申請
(ゲートラダー製作費等)



GATERS申請



合同試運転



栗林商船—海技研特許
海技研—栗林特許

井本商運
「しげのぶ」建造計画





H2020 GATERS – Project (*)

Project number: 860337

Project Acronym: GATERS

Project title: GATE Rudder System as a Retrofit for the Next Generation Propulsion and Steering of Ships

Call (part) ID: H2020-MG-2019-Two-Stages

Topic: LC-MG-1-8-2019 (Retrofit Solutions and Next Generation Propulsion for Waterborne Transport)

Fixed EC Keywords: Maritime, Low emission technology in transport

Free keywords: Novel propulsion and manoeuvring system; Retrofit technology; Short sea shipping operations; Oceangoing shipping operations; Generic and flexible propulsion system; IMO requirements for Emission

Starting Date: TBD

Duration: 36M

Funding: 5.894,822.5 M EUR (Total); 4,999,510.0M ER (EU contribution)

Call (part) ID: H2020-MG-2019 -Two-Stages

Partners no: 18 (11 Industry + 7 Research Institutes)

Country no: 9

Partners names: UoS(UK); HSVA(DE); BV(FR); GME(GR); CNR(I); HYD(TR); ITU (TR); TWI (UK); NAS (MT); CAPA(TR); SINTEF(NO); DANAOS(CYP); SMP(UK); GURD(TR); UNEW(UK); STARB(CYP); LLI(UK); CETENA(I)

Coordinator: University of Strathclyde (UoS); Prof Mehmet Atlar (mehmet.atlar@strath.ac.uk) ; Tel: +447900890228 (mob); +441415484947 (W)

Project fund

Total Project Fund [EUR]	EU Contribution [EUR]	Industry Contribution [EUR]
5,878,364.25	4,999,509.98	878,854.27

7億 7 千 6 百万円



Prof Mehmet Atlar
Project Investigator
&
Coordinator



Prof Noriyuki Sasaki
Project Consultant
&
GR Patent Holder



Dr Batuhan Aktas
Research Fellow
&
Project Manager



Mr Ahmet Gurkan
Research Associate



Prof Osman Turan
Project Investigator



Prof P Fitzsimmons
Project Consultant



Dr Erkan Oterkus
Project Investigator



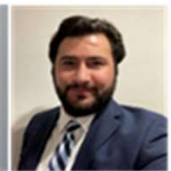
Dr Weichao Shi
Project Investigator



Mr Yildirim Dirik
Research Assistant



Dr Tahsin Tezdogan
Project Investigator



Dr Dogancan Uzun
Research Associate



LIST OF PARTICIPANTS

Participant No.	Participant organisation name	Acronym	Country
1 (Coordinator)	UNIVERSITY OF STRATHCLYDE	UoS	UK
2	HAMBURGISCHE SCHIFFBAU- VERSUCHSANSTALT GMBH	HSVA	DE
3	BUREAU VERITAS MARINE & OFFSHORE REGISTRE INTERNATIONAL DE CLASSIFICATION DE NAVIRES ET DE PLATEFORMES OFFSHORE	BV	FR
4	GLAFOS MARINE EPE	GME	EL
5	CONSIGLIO NAZIONALE DELLE RICERCHE	CNR	IT
6	HIDROTEKNIK YAT GEMI DENİZ YAPILARI TASARIM TEKNOLOJİLERİ SANAYİ VE TİCARET LIMITED ŞİRKETİ	HYD	TR
7	ISTANBUL TEKNİK UNIVERSİTESİ	ITU	TR
8	TWI LIMITED	TWI	UK
9	NAVAL ARCHITECTURAL SERVICES LIMITED	NAS	MT
10	CAPA DENİZCİLİK NAKLİYAT SANAYİ VE TİCARET LTD	CAPA	TR
11	SINTEF OCEAN AS	SINTEFF	NO
12	DANAOS SHIPPING COMPANY LIMITED	DANAOS	CY
13	STONE MARINE PROPULSION LIMITED	SMP	UK
14	GURDESAN GEMI MAKİNA SANAYİ VE TİCARET ANONİM ŞİRKETİ	GURD	TR
15	UNIVERSITY OF NEWCASTLE UPON TYNE	UNEW	UK
16	STAR BULK SHIPMANAGEMENT CO. (CYPRUS) LTD	STARB	CY
17	INFORMA UK LTD (LLOYD'S LIST INTELLIGENCE)	LLI	UK
18	CETENA S.P.A.	CETENA	IT

IAB

Royal Caribbean Cruises

Wartsila

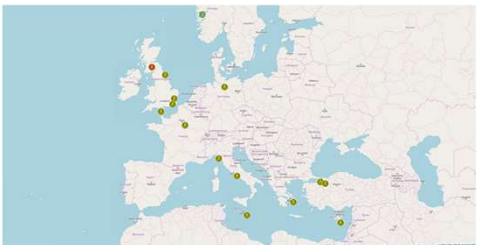
Hellenic Tankers

Shell International

OSCAR propulsion ,

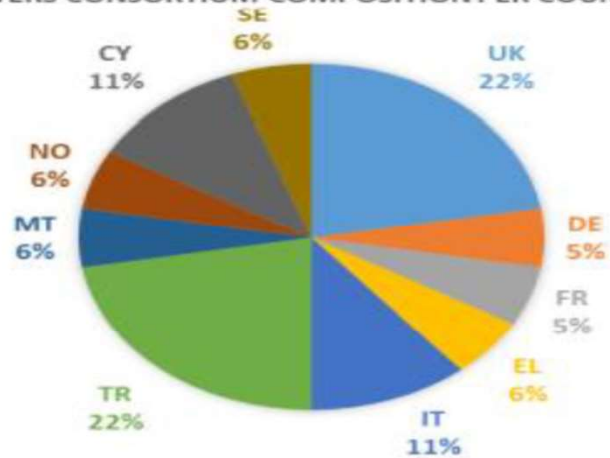
Kuribayashi Steam Ship

かもめプロペラ・東京計器にも参加要請
があったが、事情により不参加 を表明

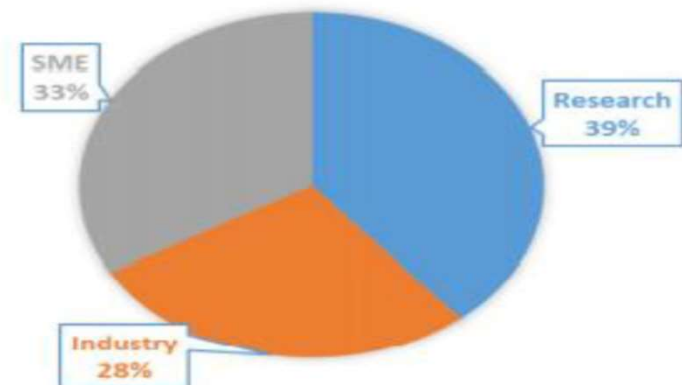


GATERS – Partners background summary

GATERS CONSORTIUM COMPOSITION PER COUNTRY



GATERS CONSORTIUM COMPOSITION PER TYPE



Distribution of GATERS Partners' background by Country (Left) & Type (Left)

GATERS – Management, Communication, Dissemination & Exploitation Activities Support Boards

GATERS - Innovation and IP Management Board (IPMB)

Project Members	GME	HYD	SMP	TWI	UoS
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宣伝に注力

GATERS - Communication, Dissemination and Exploitation Board (CDEB)

Project Members	CAPA	GME	HYD	SMP	TWI	UNEW	UoS
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GATERS - Industry Advisory Board (IAB) and representatives

Member Institution / Company	Royal Caribbean Cruise Ltd	Wartsila Netherlands BV	Hellenic Tankers Co Ltd	Oscar Propulsion Ltd	Kuribayashi Steam Co Ltd	Shell Int'l Trad & Shipping Co Ltd
Member's Representative	Dr Tor E Svensen	Dr Elias Boletis	Dr Christos Vervenitos	Mr David Taylor	Mr Hirohisa Inada	Mr James Cocks

A brief history of GATE RUDDER SYSTEM (GRS)

- GRS had its origin in “**Frame Rudder**” proposed and tested by Mr Sadamoto Kuribayashi of Kuribayashi Steam Co Ltd, Japan in 2011.
- Frame Rudder was tested and further improved by R&D conducted in NMRI of Japan by Dr Noriyuki Sasaki and this led to the 1st (Japanese) patent for the early version of GRS with a single rudder stock [# JP 2014-73815 A]
- Further R&D work in Japan and the UK at the Newcastle and Strathclyde Universities led by Dr Sasaki as the Visiting Professor resulted in the current shape of the GRS with two separate rudder stocks and the 2nd (European) Patent [# EP 3103715 A1]
- GRS was first applied on a 400TEU Japanese Container vessel “**Shigenobu**” through the R&D project sponsored by Nippon Foundation and a Japanese Consortium in 2017. The comparison of performance with her sister ship “**Sakura**” was well above the predictions.



So far, GRS APPLICATIONS

	SHIGENOBU (1 st Application, 2017)	KOHSIN MARU (2 nd Application, 2020)	SHINMON MARU (3 rd Application, 2020)
Type of ship	Container (400 TEU)	General cargo (509 GT)	General Cargo (499 GT)
Lpp	101.9	69	72
B	17.8	12	12
T	5.24	4.11	4.13
C _B	0.67	0.70	0.70
Design Vs	14.5	13	13
Fn (Lpp)	0.2436	0.267	0.267
L/B	5.72	5.75	5.75



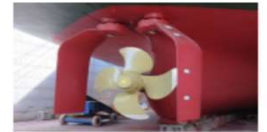
Current commercial status of GRS

- A Japanese Consortium (JC) involving Kay Seven Co., Ltd., (Kuribayashi Steam Co Ltd); Mr. Noriyuki Sasaki, National Institute of Maritime, Port and Aviation Technology, Yamanaka Shipbuilding Co., Ltd. and Kamome Propeller Co., Ltd owns the Gate Rudder Patent (**European Patent: EP 3103715**)
- Further R&D and promotion activities in the University of Strathclyde (Glasgow) and Visiting Prof Noriyuki Sasaki attracted Wartsila Propulsion to purchase the commercial license from the JC to use the Gate Rudder technology protected by the Licensed Patent in 2020
- GATERS Project funding was granted by the EC (H2020) in December 2019 and the GATERS Consortium signed sub-license agreement with Wartsila Netherlands BV in 2021 on behalf of the Patent Holders hence:

"GATERS has an official sub-licence agreement with Wartsila Netherlands BV to utilise the Gate Rudder Patent (EP 3103715) at specific retrofit projects of vessels sizes below 15,000. DWT. GATERS is sponsored by the EC H2020 Programme (ID: 860337) with the aims and objectives independent of Wartsila Netherlands BV"



Motivations for GATERS Project



- The proposal responded to the H2020 Innovation Action call under the heading ***“Retrofit Solutions and Next Generation Propulsion for Waterborne Transport”*** (ID: LC-MG-1-8-2019).
- Although there was one new ship application of GRS (*“Shigenobu”*), ***there was/is no current application of the Gate Rudder System as a “retrofit” device***, and hence it is proposed in GATERS for the first time and this, in fact, was the primary motivation of the GATERS proposal.
- GATERS, therefore, addressed the call text explicitly ***“to develop and demonstrate to TRL 6 and higher innovative, cost-effective retrofit solution for marine shipping which will provide substantial improvements regarding environmental impacts and life cycle cost”***.
- Recent IMO proposal for introducing the attained ***Energy Efficiency Existing Ship Index (EEXI)*** for ships of 400 GT and above



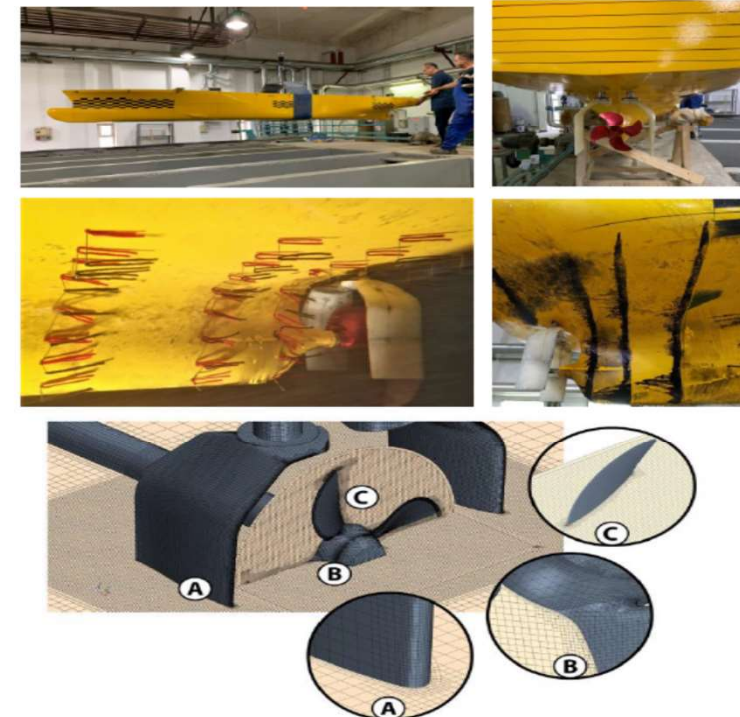
GATERS – Aims

- To bring together 18 technology experts and prime stakeholders, including the patent holder, to demonstrate and exploit the benefits of this system by two main deliverables:
 - To demonstrate the GR system for the European short sea shipping operations by installing and operating on a target coastal vessel.
 - To explore the GR system, conceptually, for the oceangoing shipping operations, including fleet level.
- Hence to demonstrate if the Gate Rudder System can be the next generation propulsion and steering system for the waterborne transport.



GATERS – Objectives

1. To investigate technical challenges of the Gate Rudder System (GRS) and to establish the best practice of application as a retrofit by using a combination of the computational, experimental and full-scale procedures.
2. To design a retrofit GRS at a detailed level, to manufacture and install on the coastal target cargo vessel. Hence, to demonstrate the effectiveness of the GRS by sea trials and voyage monitoring as well as its impact on the existing IMO regulations (i.e. EEDI, EEOI and Minimum power requirements) and the Life Cycle Cost (LCC). + EEXI, CII
3. To assess the overall impact of the retrofit GRS applications to major ship types for the European SSS operations and the Oceangoing Shipping (OS) operations on the existing (IMO) regulations and Life Cycle Cost (LCC) for both individual vessels as well as the fleet-level services.



Target vessel – MV ERGE To be retrofitted with GRS

- MV ERGE (IMO No: 9508603) 5650 DWT (2993GT) General Cargo ship, built in Weihai PRC and delivered in 2011.
- She operates in European Coastal waters, Black Sea, Red Sea and North African waters
- She is owned by partner CAPA and she has sister vessel MV ERLE with conventional flap rudder

Parameter	MV Erge				
	Symbol	Units	Ballast Load	Design Load	Full Load
Length overall	L_{OA}	(m)	89.95		
Length between perpendiculars	L_{BP}	(m)	84.95		
Breadth	B	(m)	15.4		
Draught (midship)	T	(m)	3.3	5.6	6.45
Draught (AP)	T_A	(m)	3.8	5.6	6.45
Draught (FP)	T_F	(m)	2.8	5.6	6.45
Displacement	Δ	(ton)	3607	6339	7241
Block coefficient	C_B		0.818	0.827	0.84
Prismatic coefficient	C_P		0.823	0.829	0.843
Midship area coefficient	C_M		0.994	0.997	0.997
Waterplane area coefficient	C_{WP}		0.854	0.916	0.944
Longitudinal centre of buoyancy	LCB	(m) (+ fwd)	46.866	45.85	43.025
Longitudinal centre of floatation	LCF	(m) (+ fwd)	46.246	39.748	39.863
Longitudinal centre of gravity	LCG	(m) (+ fwd)	46.903	45.91	43.036
Verticle centre of gravity	VCG	(m)	3.23	5.4	6.095
Speed	V_S	knots	12		



Gate Rudderの設計・製造・レトロフィット・モニタリング

工事前モニタリング

2021.2

設計

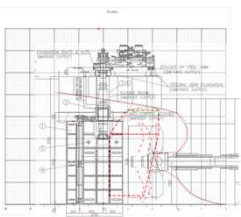
製造

2022.8

レトロフィット

20%目標

工事後モニタリング



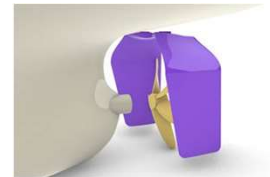
入渠
船体クリーニング



搭載



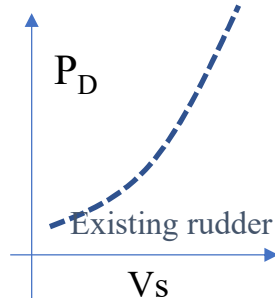
- Shaft torque meter and pick-up
- Rudder shaft torque meter
- Rudder angle sensor
- Sailing conditions (GPS, speed, heading...)
- Shaft torque and RPM
- Rudder angle and shaft
- wave height, direction from and period
- wind direction from and magnitude
- current components
- depth



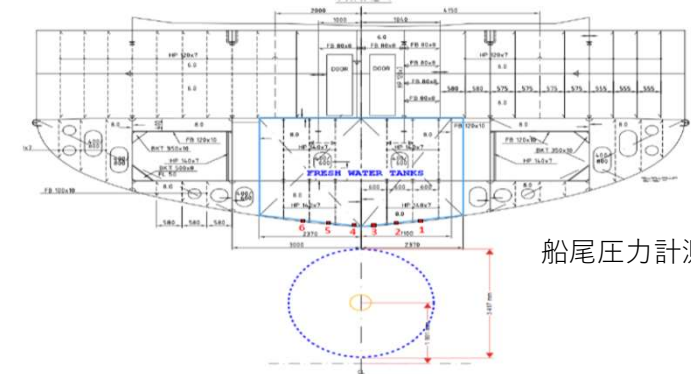
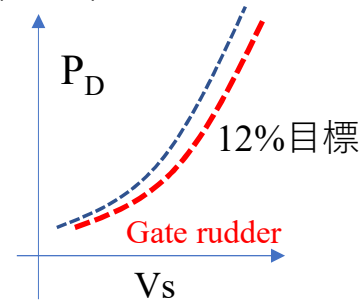
水槽試験

HSVA 12m模型
CNR 6m & 3.6m模型
ITU 3.6m模型

試運転1



試運転2



船尾圧力計測

計測項目と計測準備状況

	燃費性能	操縦性	耐航性	振動・騒音
就航前	主機負荷試験の実施 性能モニタリングシス テムの搭載、波高計の 搭載	特に無し	波浪中の操縦性試験（検 討中）	
試運転時 (GR搭載前)	速力試験の実施 ブイの設置(検討中)	旋回試験・Z試験・急 速停止試験・後進試験 ウィリアムソンターン 試験など	船体運動計測	振動・騒音計測 プロペラノイズ計測 キャビテーション観測
試運転時 (GR搭載後)	同上	旋回試験・Z試験・急 速停止試験・後進試験 ウィリアムソンターン 試験など	船体運動計測	振動・騒音計測 プロペラノイズ計測 キャビテーション観測
就航後	就航前と同じ	特に無し	波浪中の操縦性試験（検 討中）	
適宜	乗船しての簡易速力試 験の実施(検討中)		乗船しての船体運動計測 (検討中)	

SHIP PERFORMANCE MONITORING

TASKS

- 2.1.2 Fitting of a voyage performance monitoring system to the target ship
- 2.1.3 Conduct of voyage performance monitoring in-service before the GRS retrofitting to measure speed-power and fuel consumption data over short intervals but on a regular basis until the dry docking.
- 2.1.6 Conduct of voyage performance monitoring in-service after the GRS retrofitting to measure the speed-power and fuel consumption data over short intervals but regularly until the end of the project

Activity	Partner	Role
Set up of the monitoring system and data collection	CETENA	Responsible
Hardware installation plan: - Shaft torquemeter and pick-up - Rudder shaft torquemeter - Rudder angle sensor - Acquisition unit - Connection with ship automation system	BV BV BV CETENA CAPA, HYD	
Sharing of ship sailing data to be collected: - Sailing conditions (GPS, speed, heading...) - Shaft torque and RPM - Rudder angle and shaft	CAPA, HYD BV BV	
Sharing of environmental data to be collected: - wave height, direction from and period - wind direction from and magnitude - current components - depth - water and air temperature	CAPA, HYD CAPA, HYD CAPA, HYD CAPA, HYD CAPA, HYD	

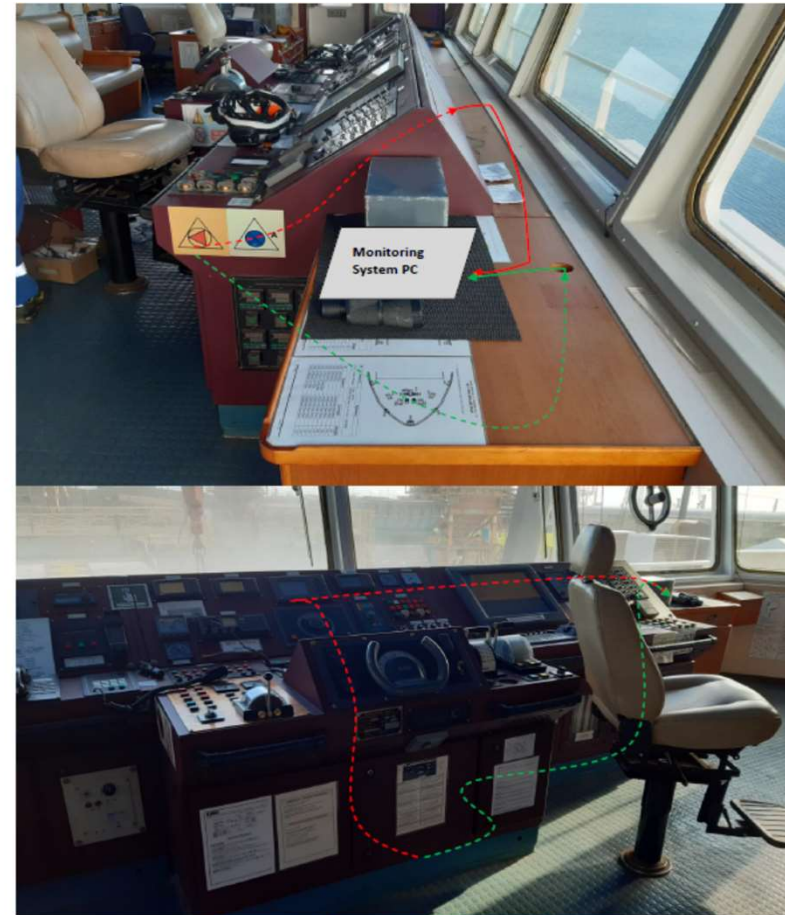


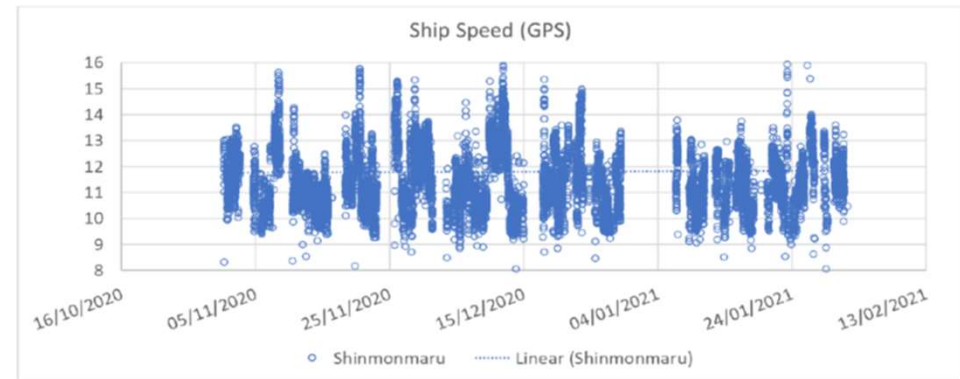
Fig. 1: connection of the monitoring system PC with the navigation signals

神門丸 モニタリング計測例

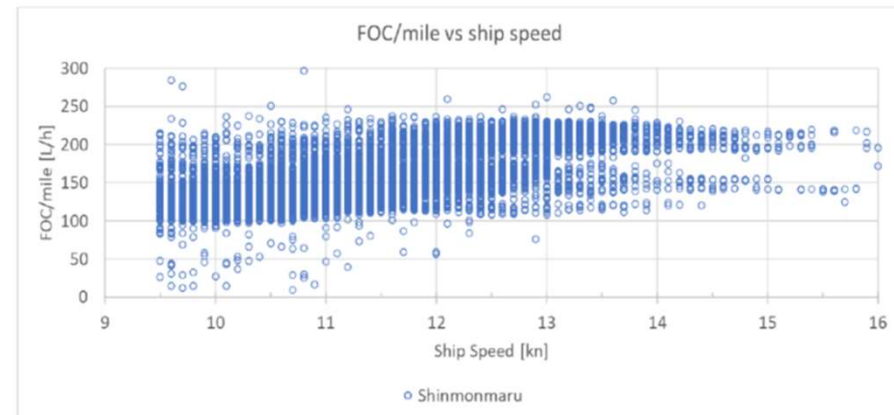


3.2.Ship speed statistics

Measured 5min. interval



4.2.Ship speed and Fuel consumption (L/H)

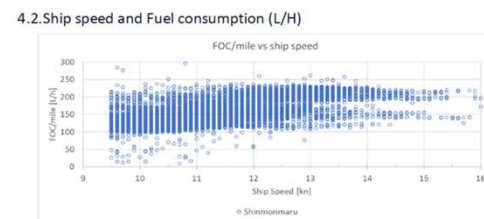
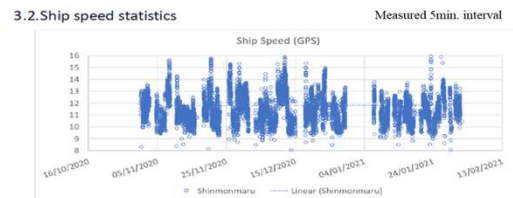


神門丸 モニタリング計測データ解析例

Milage Monitor

Shinmonmaru																
	log	log	log		speed	time	calc	calc	log	calc	log	log	calc	log	calc	
	RPM	FlowRate	Speed	log	distance	Duration	Dist	Speed	Dist	FOC [L]	FOC [L]	L/mile	Total Dist	Total Dist	FOC int	FOC int
2020/10/31 6:04	241.5	132.1	10	0.8	5	0.833	6.06341	0.505284	7.6	11.01	9.5	0.8	0.5	7.6	11.01	9.12
2020/10/31 6:09	254	170.9	12.2	1.7	5	1.017	11.62459	0.968716	13.8	14.24	12.58824	1.9	1.5	21.4	25.25	11.56757
2020/10/31 6:14	254.5	195.3	12.4	2.8	5	1.033	12.08533	1.007111	16.3	29.43	13.46429	2.9	2.5	37.7	54.68	13.07514
2020/10/31 6:19	254.5	195.1	12.6	3.8	5	1.050	12.27581	1.022984	18.7	15.76	14.84211	3.9	3.5	56.4	70.43	14.33898
2020/10/31 6:24	254	195.1	12.6	4.9	5	1.050	12.63485	1.052904	14.8	14.08	14.53061	5.0	4.6	71.2	84.52	14.28763
2020/10/31 6:29	254	169	12.4	5.9	5	1.033	12.52929	1.044102	14	14.08	14.44068	6.0	5.6	85.2	98.60	14.16066

S1038 (第31進宏丸)																
	log	log	calc	log	calc	log	calc	log	calc	log	calc	log	calc	log	calc	
	RPM	FlowRate	Duration	Speed	Distance	Distance	FOC [L]	FOC [L]	Total Dist	Total Dist	FOC int	FOC int	FOC/mile	FOC/mile	FOC [L]	Dist [mile]
2016/4/5 8:31	212.6	2.03	10	8.7	2.539466	1.45	0.423244	23.2	20.3	1.45	0.423244	23.2	16	47.96283	23.2	1.450
2016/4/5 8:41	213.6	2.09	10	9.4	1.859109	1.57	0.309851	23.4	20.9	3.016667	0.733096	46.6	41.2	15.44751	56.20002	23.4
2016/4/5 9:31	203.8	1.48	10	10.4	13.63323	1.73	2.272205	21.8	14.8	4.75	3.005301	68.4	56	14.4	18.63374	21.8
2016/4/5 9:41	203.8	1.52	10	11.2	5.375046	1.87	0.895841	16.6	15.2	6.616667	3.901142	85	71.2	12.84635	18.25107	16.6
2016/4/5 9:51	205.3	1.48	10	8.4	3.192087	1.40	0.532015	17.2	14.8	8.016667	4.433157	102.2	86	12.74844	19.39927	17.2
2016/4/5 10:01	228.4	2.08	10	10.9	10.76596	1.82	1.794327	17.2	20.8	9.833333	6.227484	119.4	106.8	12.14237	17.14978	17.2



比較対象船（最新鋭499船）

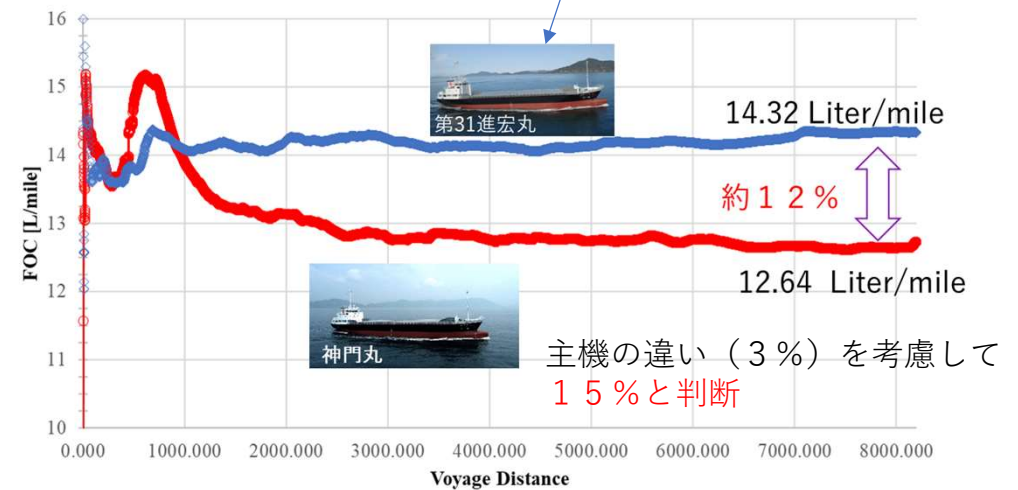
JRTT

○ 先進二酸化炭素低減化船は、1990年代初頭船と比較して、トンマイル当たりの二酸化炭素排出量を16%以上低減する船舶。認定された船舶軽減利率には、金利軽減▲0.3%を適用

両船とも就航直後からの比較

3 months voyage data after their delivery

Voyage Distance vs FOC [Lt/mile] (<275rpm)



振動・プロペラ変動圧・水中プロペラノイズ計測

プロペラ変動水压測定位置（船側方向）

2.2 Off-board data (URN) measurements with the target ship by sea trials			
Months: 17-20		Leader: CETENA	
URN TRIALS			
TASKS			
2.2.1	Conduct of the URN measurements with the target ship with the CRS (simultaneously with T2.1.3) and analyse the results		
2.2.2	Conduct of the URN measurements with the target ship with the GRS (simultaneously with T2.1.4) and analyse the results		
DELIVERABLES			
2.3	Report on the dedicated off-board sea trials (URN) of the target ship before M20 and after the GSR retrofit		
Activity	Partner	Role	
Set up and trials conduction	CETENA	Responsible	
- equipment supply and arrangement	CETENA		
- definition of test conditions	CETENA, BV, UoS		
- trial conduction	CETENA		
Supply vessel rental	CAPA	Responsible	
Data acquisition	CETENA	Responsible	
Data processing and analysis	CETENA	Responsible	
- definition of analysis procedure	CETENA, BV, UoS		
- analysis	CETENA		
Deliverable 2.3	BV	Responsible	

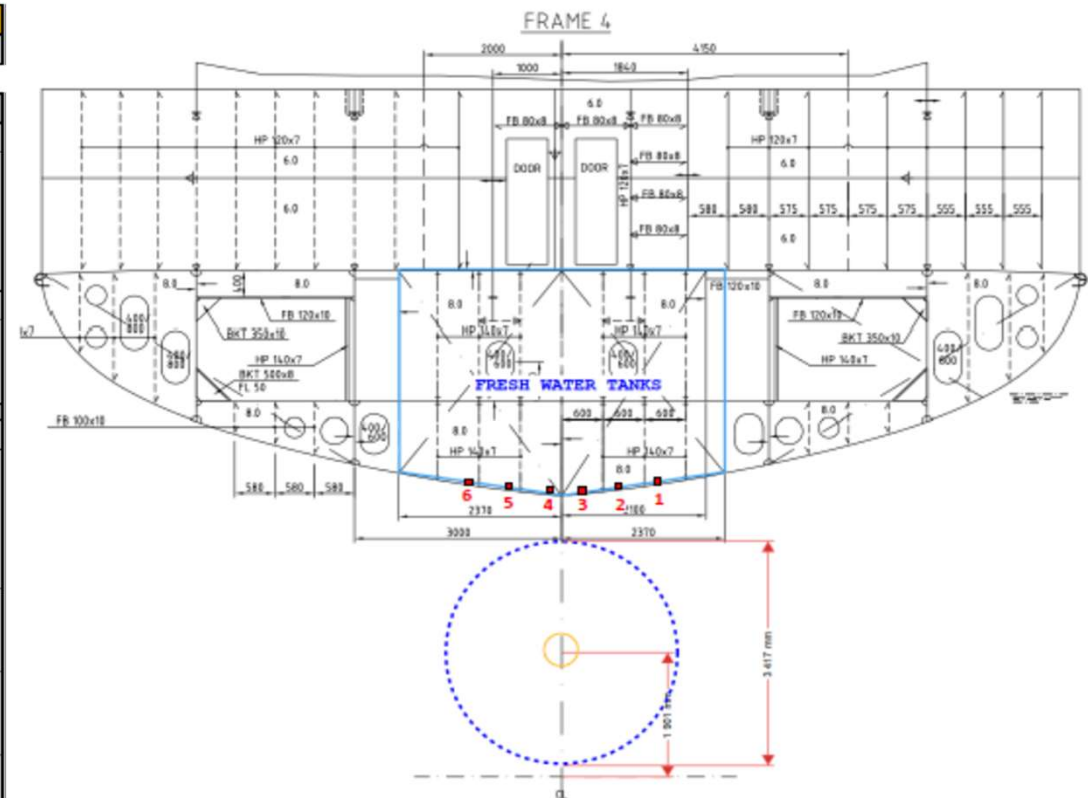
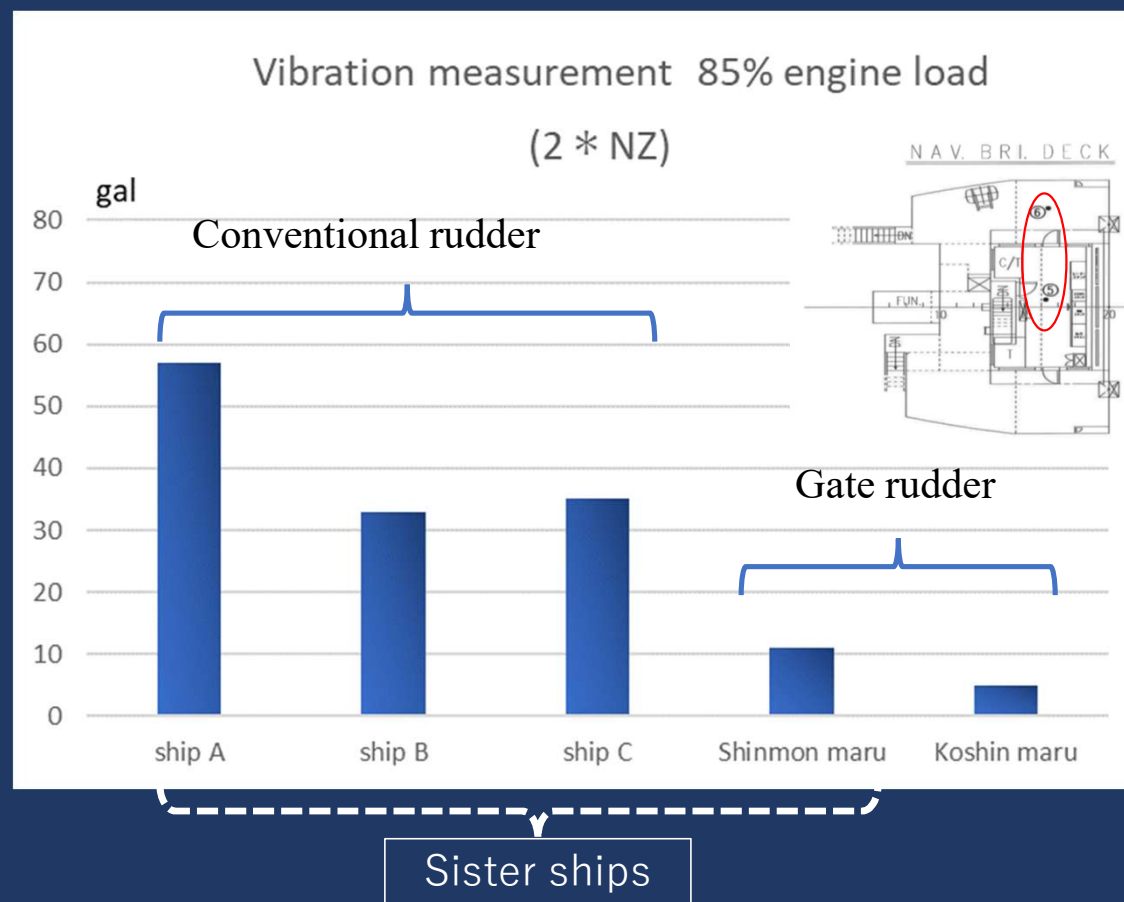


Fig. 4 Suggested location of pressure gauges above the propeller

Vibration measurements in the bridge deck



操縦性の評価方法

- 操縦性については、通常のIMO操縦性基準の他

以下のポイントについても評価する

AA 旋回性能と針路安定性のバランス

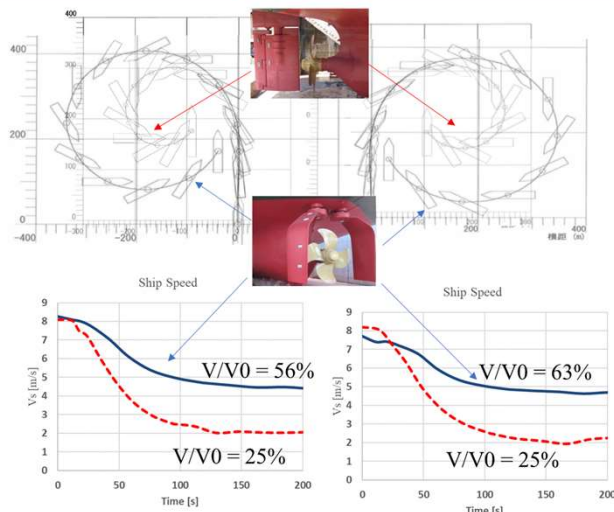
BB 波浪中での操縦性（特に後方からの風浪）

―― 大傾斜しない

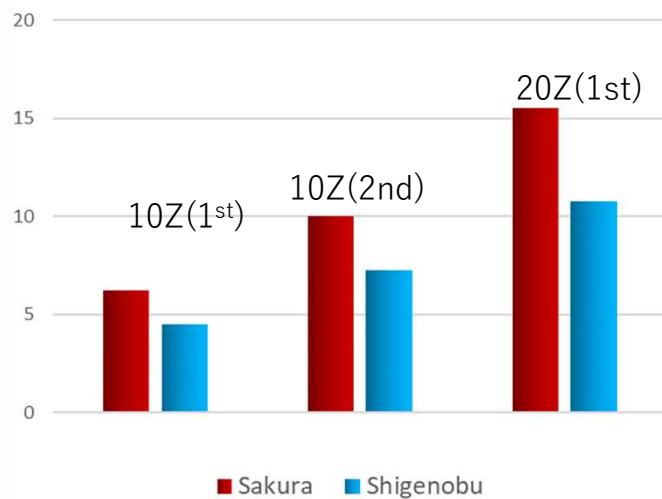
―― フィンスタビライザーの効き

35 deg. Circle Test of Sakura/Shigenobu

IMO

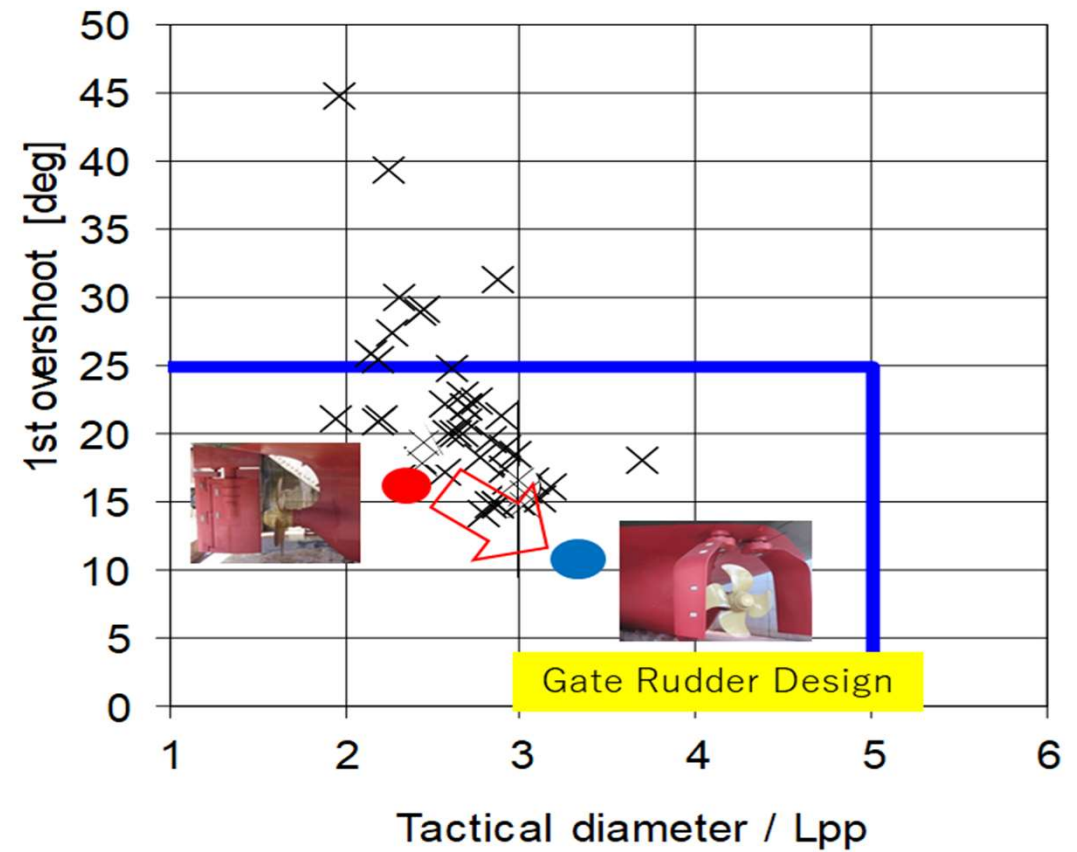


Over Shoot Angles



Source: Peter Trägårdh, SSPA Sweden AB

20/20 deg Zig-zag tests versus Tactical diameter



Duration 0sec-210sec

9.3KTS

9.3KTS

10KTS

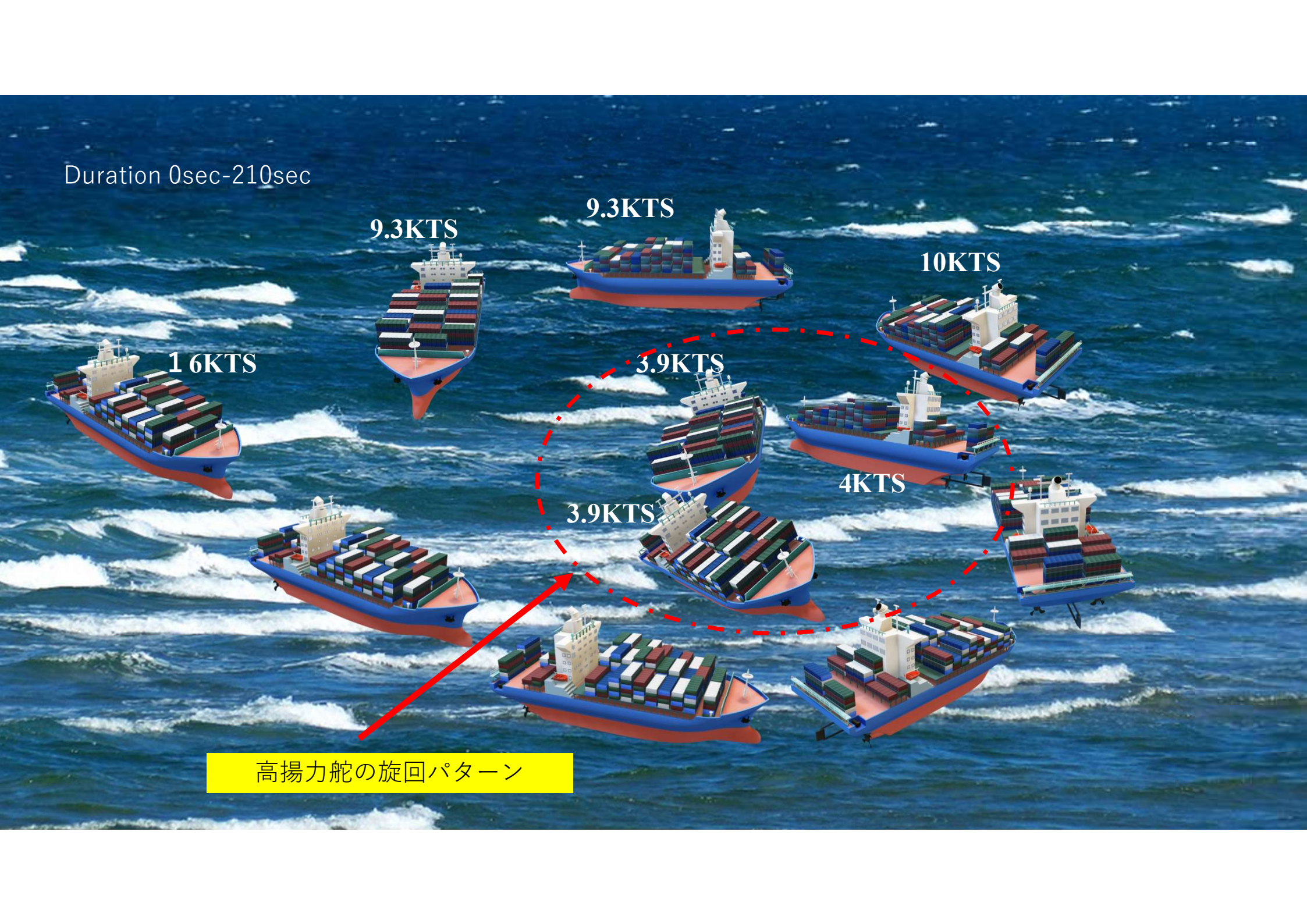
16KTS

3.9KTS

4KTS

3.9KTS

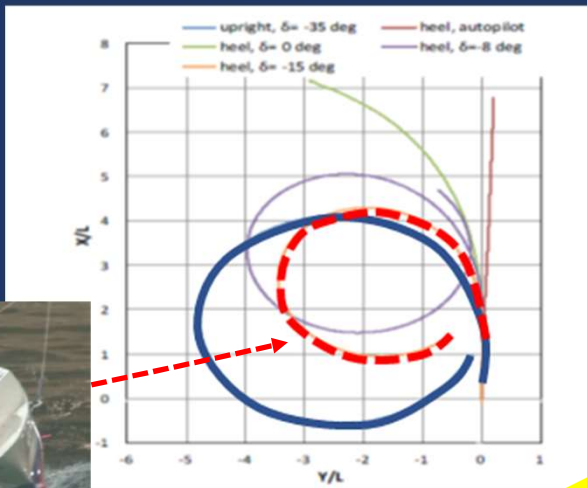
高揚力舵の旋回パターン



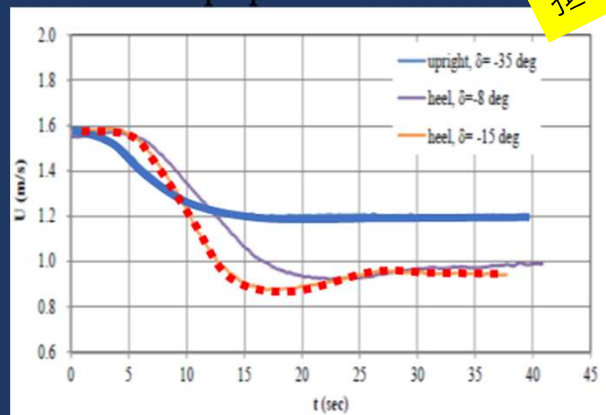
IMO基準を満足する中ではGate Rudder (青) の方が安全な舵ではなかろうか？

Experimental study about the occurrence of a large Roll Motion of
Fast RO/RO Ferry in a quivering Sea
By H. Miyazaki (NMRI)

Trajectory

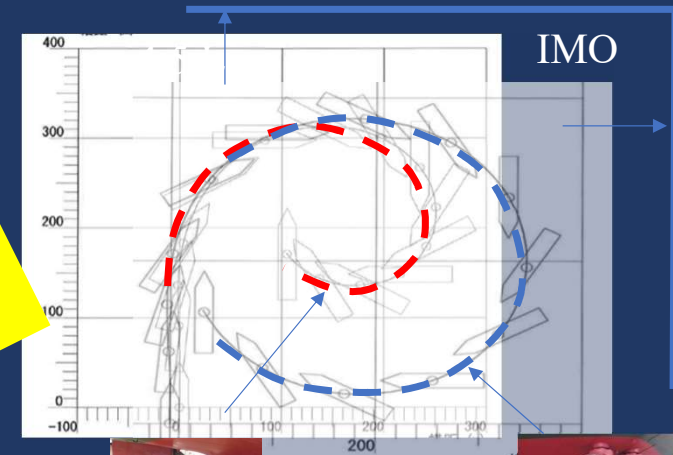


Ship speed

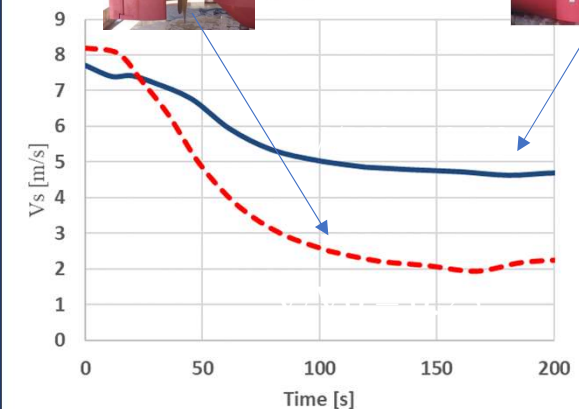


小さい旋回圏は高揚力舵の抵抗増加によることが判明

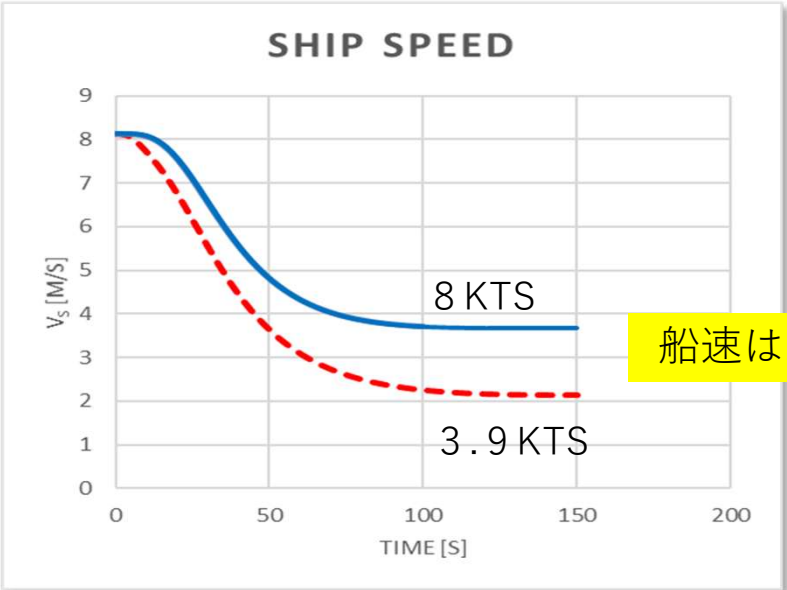
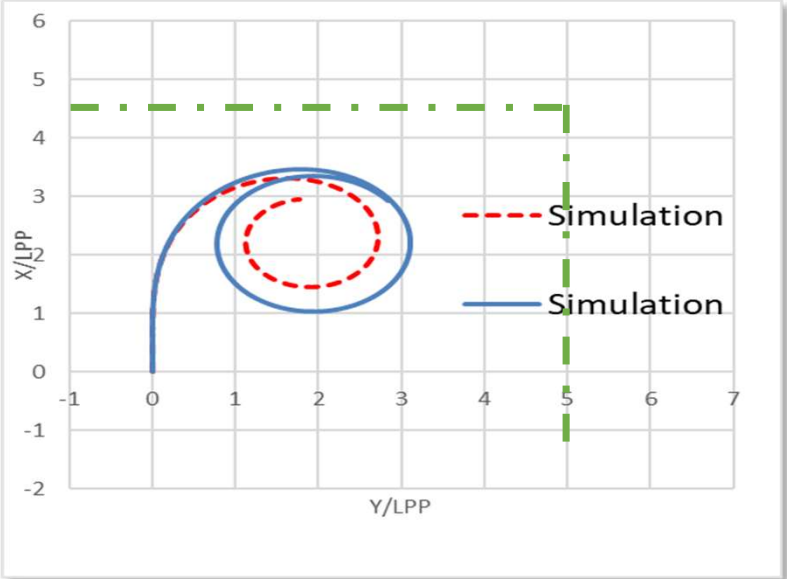
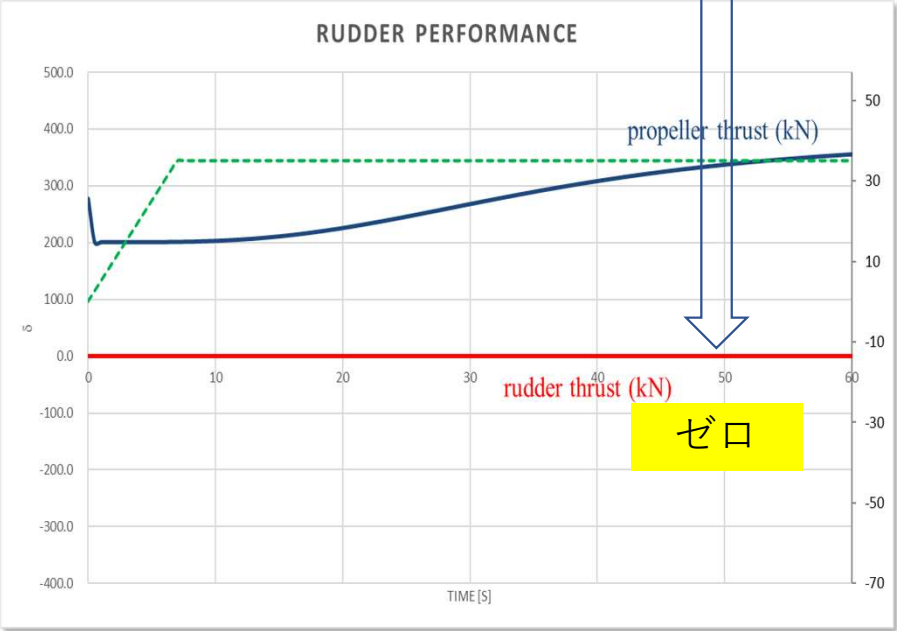
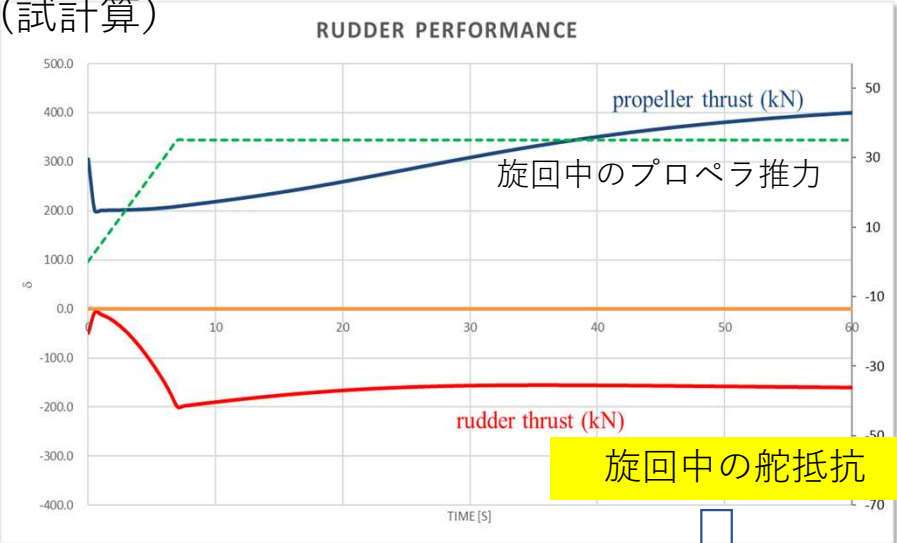
35 deg. Circle Test of Sakura/Shigenobu



Ship Speed



考察(試計算)

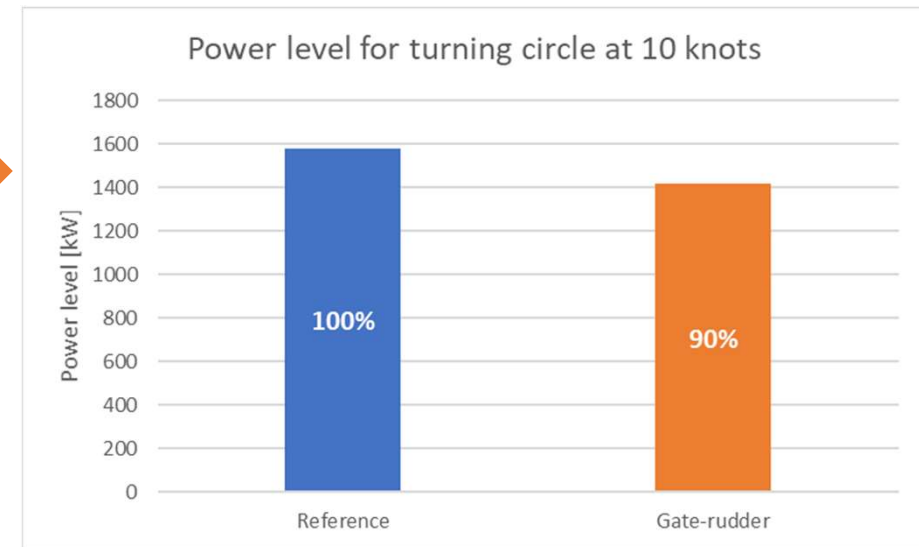
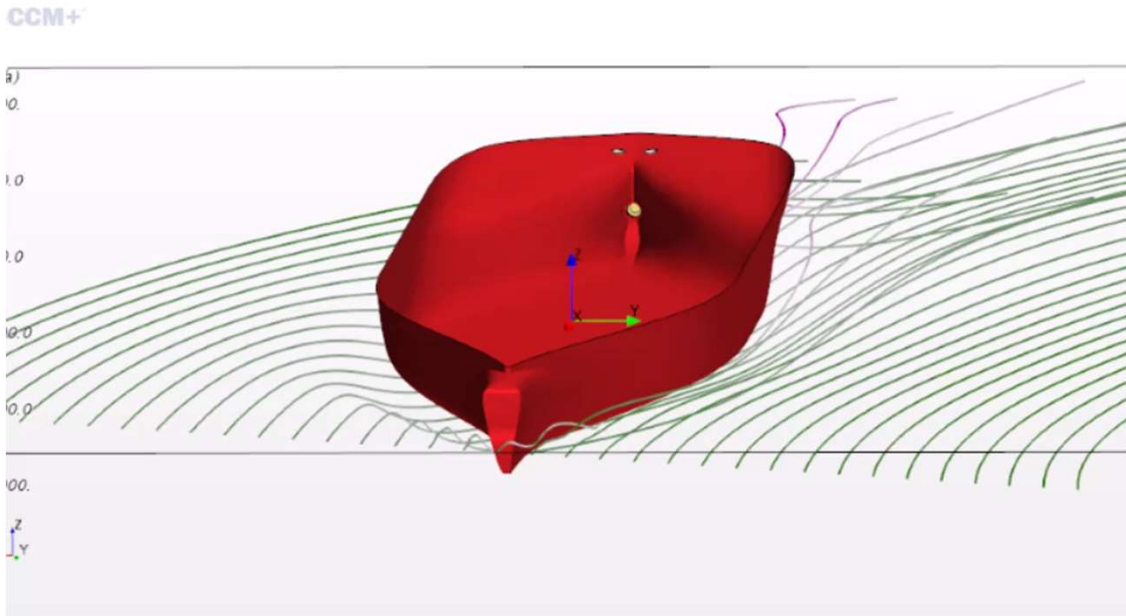


Gate-Rudder CFD: Turning Circle capability

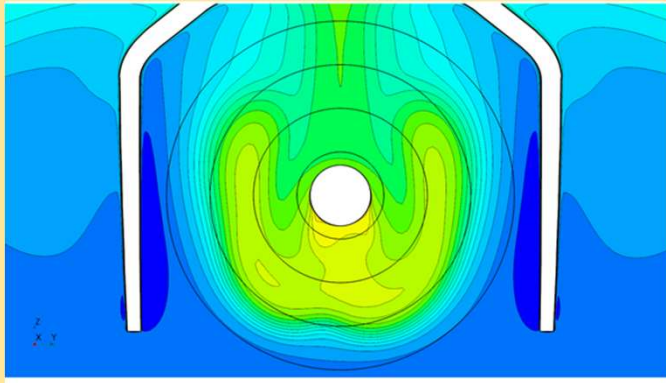
- CFD runs are executed for variations of:

- Vessel speed
- Propeller RPM
- Rudder angle
- Vessel drift angle
- Vessel turning rate

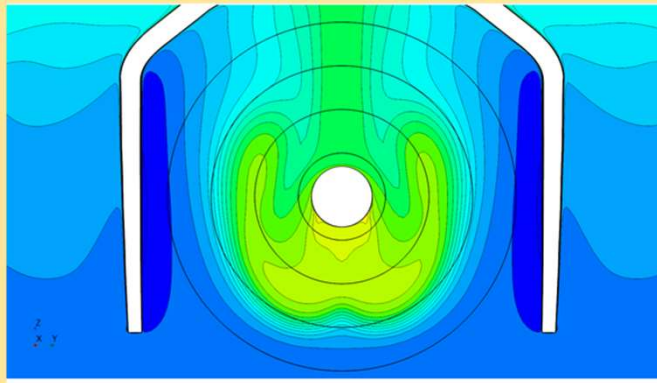
Steady turning rate



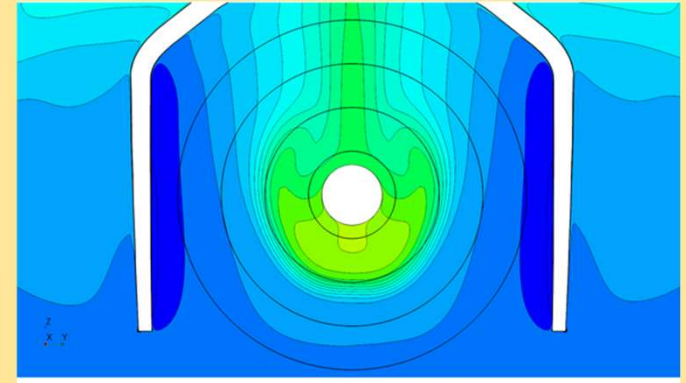
Scale Effect of Gate Rudder Blade Force



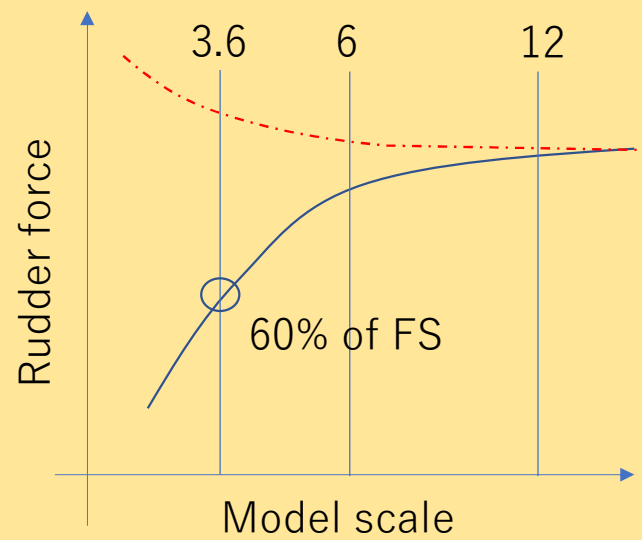
M/V Erge(3.6m model)



M/V Erge(6.0m model)



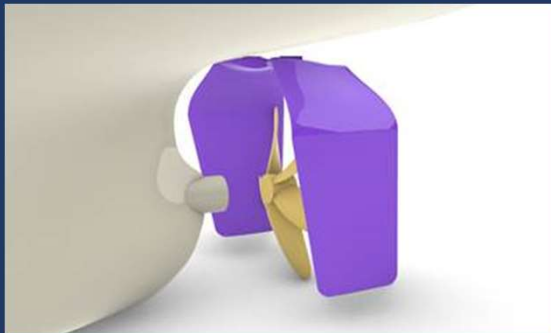
M/V Erge (Ship)



Gaters WP1

EUプロジェクト GATERSの進捗状況

ストラスクライド大学 佐々木紀幸



1. GATE RUDDERとは
2. 国内における研究
3. GATERSの進捗状況

